



LC320WXE

Product Specification

SPECIFICATION FOR APPROVAL

() Preliminary Specification

(●) Final Specification

Title	32.0" WXGA TFT LCD
-------	--------------------

BUYER	General
MODEL	

SUPPLIER	LG.Display Co., Ltd.
*MODEL	LC320WXE
SUFFIX	SCA1 (RoHS Verified)

*When you obtain standard approval,
please use the above model name without suffix

APPROVED BY	SIGNATURE	DATE
/		
/		
/		

Please return 1 copy for your confirmation with
your signature and comments.

APPROVED BY	SIGNATURE	DATE
P. Y Kim / Team Leader		
REVIEWED BY		
S. W Yu / Project Leader		
PREPARED BY		
Y. D Lee / Engineer		

TV Products Development Dept.
LG. Display LCD Co., Ltd



LC320WXE

Product Specification

CONTENTS

Number	ITEM	Page
	COVER	-
	CONTENTS	1
	RECORD OF REVISIONS	2
1	GENERAL DESCRIPTION	3
2	ABSOLUTE MAXIMUM RATINGS	4
3	ELECTRICAL SPECIFICATIONS	5
3-1	ELECTRICAL CHARACTERISTICS	5
3-2	INTERFACE CONNECTIONS	9
3-3	SIGNAL TIMING SPECIFICATIONS	11
3-4	LVDS SIGNAL SPECIFICATIONS	12
3-5	COLOR DATA REFERENCE	15
3-6	POWER SEQUENCE	16
4	OPTICAL SPECIFICATIONS	17
5	MECHANICAL CHARACTERISTICS	21
6	RELIABILITY	24
7	INTERNATIONAL STANDARDS	25
7-1	SAFETY	25
7-2	EMC	25
7-3	Environment	25
8	PACKING	26
8-1	INFORMATION OF LCM LABEL	26
8-2	PACKING FORM	26
9	PRECAUTIONS	27
9-1	MOUNTING PRECAUTIONS	27
9-2	OPERATING PRECAUTIONS	27
9-3	ELECTROSTATIC DISCHARGE CONTROL	28
9-4	PRECAUTIONS FOR STRONG LIGHT EXPOSURE	28
9-5	STORAGE	28
9-6	HANDLING PRECAUTIONS FOR PROTECTION FILM	28
9-7	PACKING DESIGN PRECAUTIONS FOR PANEL DAMAGE	28

Ver. 1.0

1 / 44



LC320WXE

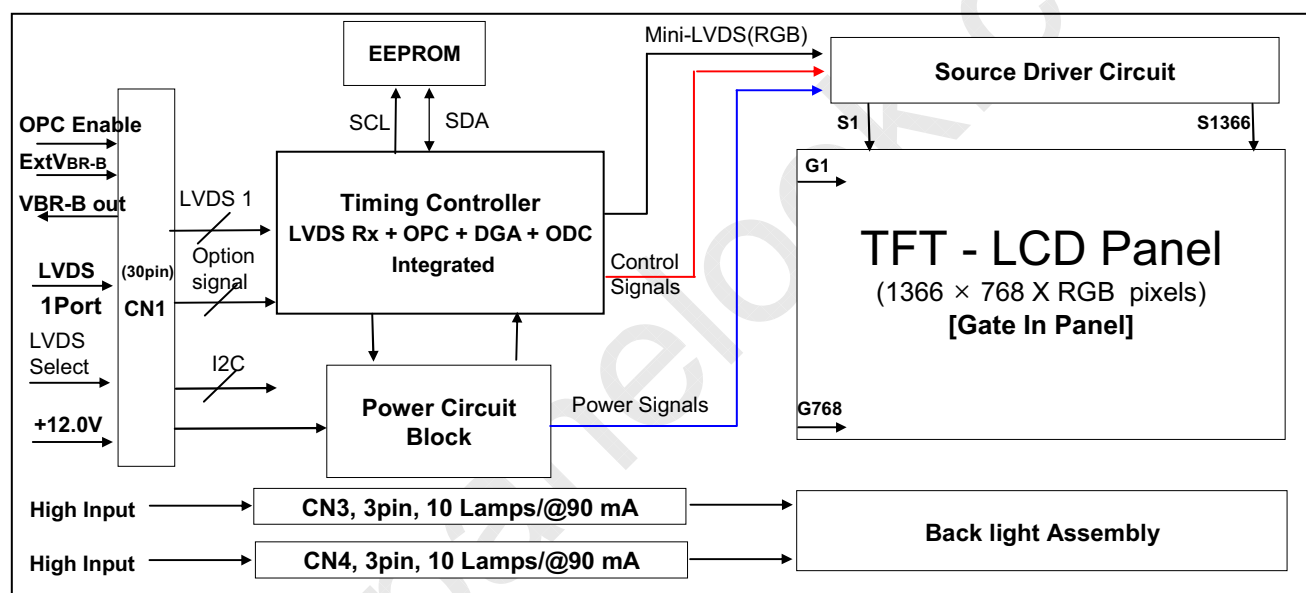
Product Specification

1. General Description

The LC320WXE is a Color Active Matrix Liquid Crystal Display with an integral External Electrode Fluorescent Lamp(EEFL) backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive display type which is operating in the normally black mode. It has a 31.51 inch diagonally measured active display area with WXGA resolution (768 vertical by 1366 horizontal pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arrayed in vertical stripes. Gray scale or the luminance of the sub-pixel color is determined with a 8-bit gray scale signal for each dot. Therefore, it can present a palette of more than 16.7M(true) colors.

It has been designed to apply the 8-bit 1-port LVDS interface.

It is intended to support LCD TV, PCTV where high brightness, super wide viewing angle, high color gamut, high color depth and fast response time are important.



General Features

Active Screen Size	31.51 inches(800.4mm) diagonal
Outline Dimension	760.0(H) x 450.0 (V) x 43.0 mm(D) including T-CON Cover Shield (Typ.)
Pixel Pitch	0.51075 mm x 0.17025 mm x RGB
Pixel Format	1366 horiz. by 768 vert. Pixels, RGB stripe arrangement
Color Depth	8bit , 16.7M colors
Luminance, White	450 cd/m ² (Center 1point ,Typ.)
Viewing Angle (CR>10)	Viewing angle free (R/L 178 (Min.), U/D 178 (Min.))
Power Consumption	Total 83.6 W (Typ.) (Logic=3.6 W, Backlight=80W @ with Inverter)
Weight	4.8 Kg (Typ.)
Display Mode	Transmissive mode, Normally black
Surface Treatment	Hard coating(3H), Anti-glare treatment of the front polarizer (Haze 10%)

LC320WXE

Product Specification

2. Absolute Maximum Ratings

The following items are maximum values which, if exceeded, may cause faulty operation or damage to the LCD module.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter		Symbol	Value		Unit	Note
			Min	Max		
Power Input Voltage	LCD Circuit	VLCD	-0.3	+14.0	VDC	1
Backlight Input Voltage	Operating Voltage (One Side)	VLB	600	1100	VRMS	
T-Con Option Selection Voltage		VLOGIC	-0.3	+4.0	VDC	
Operating Temperature		TOP	0	+50	°C	2,3
Storage Temperature		TST	-20	+60	°C	
Panel Front Temperature		TSUR	-	+68	°C	4
Operating Ambient Humidity		HOP	10	90	%RH	2,3
Storage Humidity		HST	10	90	%RH	

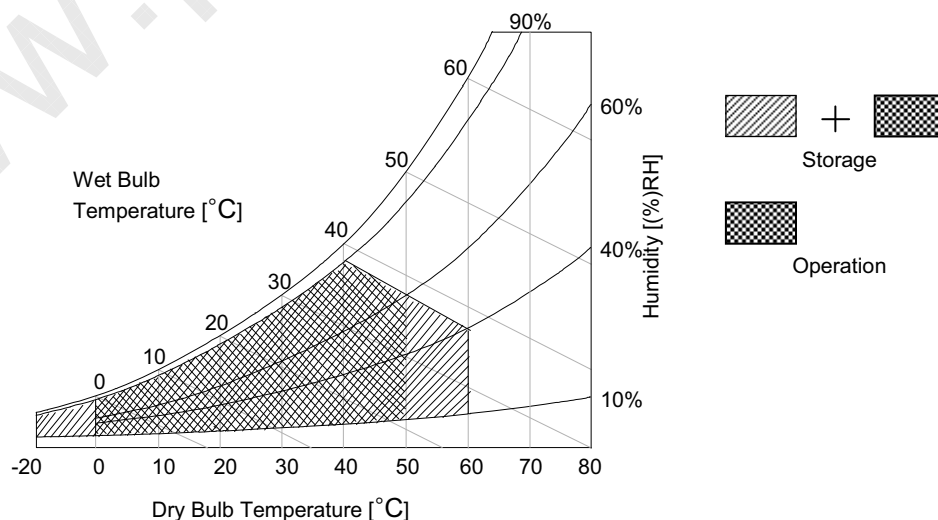
Note1. Ambient temperature condition ($T_a = 25 \pm 2^\circ\text{C}$)

2. Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be Max 39°C , and no condensation of water.

3. Gravity mura can be guaranteed below 40°C condition.

4. The maximum operating temperatures is based on the test condition that the surface temperature of display area is less than or equal to 68°C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in final product design to prevent the surface temperature of display area from being over 68°C . The range of operating temperature may degraded in case of improper thermal management in final product design.





LC320WXE

Product Specification

3. Electrical Specifications

3-1. Electrical Characteristics

It requires two power inputs. One is employed to power for the LCD circuit. The other is used for the EEFL backlight and inverter circuit.

Table 2. ELECTRICAL CHARACTERISTICS

Parameter	Symbol	Value			Unit	Note
		Min	Typ	Max		
Circuit :						
Power Input Voltage	VLCD	10.8	12.0	13.2	VDC	
Power Input Current	ILCD	-	300	390	mA	1
		-	350	455	mA	2
Power Consumption	PLCD		3.6	4.68	Watt	1
Rush current	IRUSH	-	-	3.0	A	3

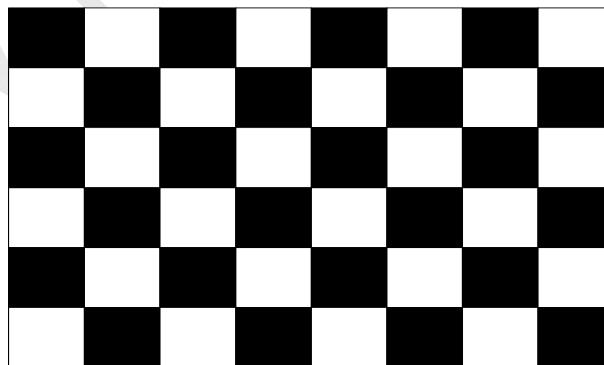
Note 1. The specified current and power consumption are under the $V_{LCD}=12.0V$, $T_a=25 \pm 2^{\circ}C$, $f_v=60Hz$ condition whereas mosaic pattern(8 x 6) is displayed and f_v is the frame frequency.

2. The current is specified at the maximum current pattern.

3. The duration of rush current is about 2ms and rising time of power input is 0.5ms (min.).

White : 255 Gray

Black : 0 Gray

**Mosaic Pattern(8 x 6)**

LC320WXE

Product Specification

Table 3. ELECTRICAL CHARACTERISTICS (Continue)

Parameter	Symbol	Values			Unit	Note
		Min	Typ	Max		
Backlight Assembly :						
Operating Voltage (one side,fBL=63KHz, IBL=90 mA _{RMS})	VBL		930		V _{RMS}	1, 2
Operating Current (one side)	IBL		90		mA _{RMS}	1
Striking Voltage @ 0℃ (Open Lamp Voltage @ one side)	VOPEN			1125	V _{RMS}	1, 3
Operating Frequency	fBL	61	63	65	kHz	4
Striking Time	S TIME	1.5	-	-	sec	3
Power Consumption	PBL	-	80	-	Watt	6
Burst Dimming Duty	{a/T} * 100	20		100	%	9
Burst Dimming Frequency	1/T	95		182	Hz	9

Parameter	Symbol	Values			Unit	Note
		Min	Typ	Max		
Lamp : (APPENDIX-VII)						
Lamp Voltage (one side)	VLAMP	685	1040	1120	V _{RMS}	1, 2
Lamp Current (one side)	ILAMP	3.0	9.0	10.0	mA _{RMS}	1
Discharge Stabilization Time	TS	-	-	3	Min	1, 5
Lamp Frequency	f LAMP	61	63	65	KHz	
Established Starting Voltage @ 0℃	Vs			1125	V _{RMS}	1, 3
Life Time		50,000	60,000		Hrs	7

Note The design of the inverter must have specifications for the lamp in LCD Assembly.

The electrical characteristics of inverter are based on High-High Driving type.

The performance of the lamps in LCM, for example life time or brightness, is extremely influenced by the characteristics of the DC-AC inverter. So, all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter.

When you design or order the inverter, please make sure unwanted lighting caused by the mismatch of the lamp and the inverter (no lighting, flicker, etc) has never been occurred. When you confirm it, the LCD-Assembly should be operated in the same condition as installed in your instrument.

※ Do not attach a conductive tape to lamp connecting wire.

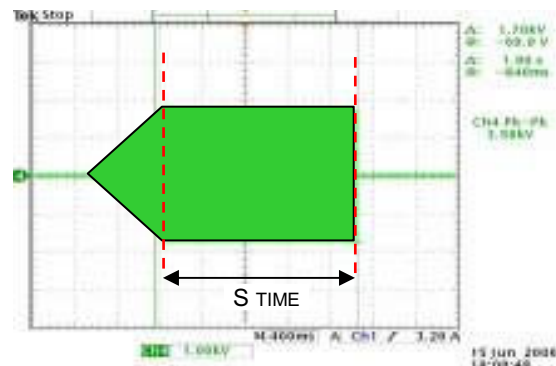
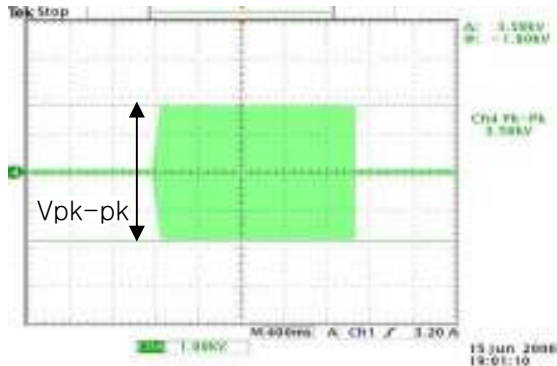
If you attach conductive tape to the lamp wire, not only luminance level can be lower than typical one but also inverter operate abnormally on account of leakage current which is generated between lamp wire and conductive tape.

1. Specified values are defined for a Backlight Assembly.(IBL : 10 lamp, 9.0 mA/Lamp)

2. Operating voltage is measured at 25 ± 2℃(after 2hr.aging).The variance range for operating voltage is ± 10%.

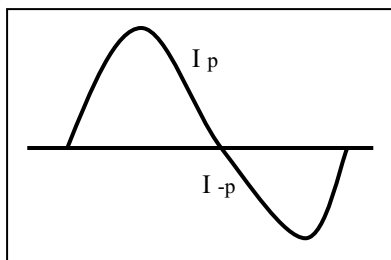
LC320WXE

Product Specification



$$V_s = (V_{pk-pk}) / [2 \cdot \sqrt{2}]$$

3. The Striking Voltage (Open Lamp Voltage) [V_{open}] should be applied to the lamps more than Striking time (S TIME) for start-up. Inverter Striking Voltage must be more than Established Starting Voltage of lamp. Otherwise, the lamps may not be turned on. The used lamp current is typical value.
When the Striking Frequency is higher than the Operating Frequency, the parasitic capacitance can cause inverter shut down, therefore It is recommended to check it.
 4. Lamp frequency may produce interference with horizontal synchronous frequency. As a result this may cause beat on the display. Therefore, lamp frequency shall be away as much as possible from the horizontal synchronous frequency and its harmonics range in order to prevent interference.
There is no reliability problem of lamp, if the operation frequency is $\pm 5\text{KHz}$. But it should be applied in less than ABSOLUTE MAXIMUM RATINGS max voltage
 5. The brightness of the lamp after lighted for 5minutes is defined as 100%.
 T_s is the time required for the brightness of the center of the lamp to be not less than 95% at typical current.
The screen of LCD module may be partially dark by the time the brightness of lamp is stable after turn on.
 6. Maximum level of power consumption is measured at initial turn on.
Typical level of power consumption is measured after 2hrs aging at $25 \pm 2^\circ\text{C}$.
 7. The life time is determined as the time at which brightness of the lamp is 50% compared to that of initial value at the typical lamp current on condition of continuous operating at $25 \pm 2^\circ\text{C}$, based on duty 100%.
 8. The output of the inverter must have symmetrical (negative and positive) voltage and current waveform (Unsymmetrical ratio is less than 10%). Please do not use the inverter which has not only unsymmetrical voltage and current but also spike wave.
Requirements for a system inverter design, which is intended to achieve better display performance, power efficiency and more reliable lamp characteristics.
It can help increase the lamp lifetime and reduce leakage current.
 - a. The asymmetry rate of the inverter waveform should be less than 10%.
 - b. The distortion rate of the waveform should be within $\sqrt{2} \pm 10\%$.
- * Inverter output waveform had better be more similar to ideal sine wave.



* Asymmetry rate:

$$|I_p - I_{-p}| / I_{RMS} \times 100\%$$

* Distortion rate

$$I_p \text{ (or } I_{-p}) / I_{RMS}$$

LC320WXE

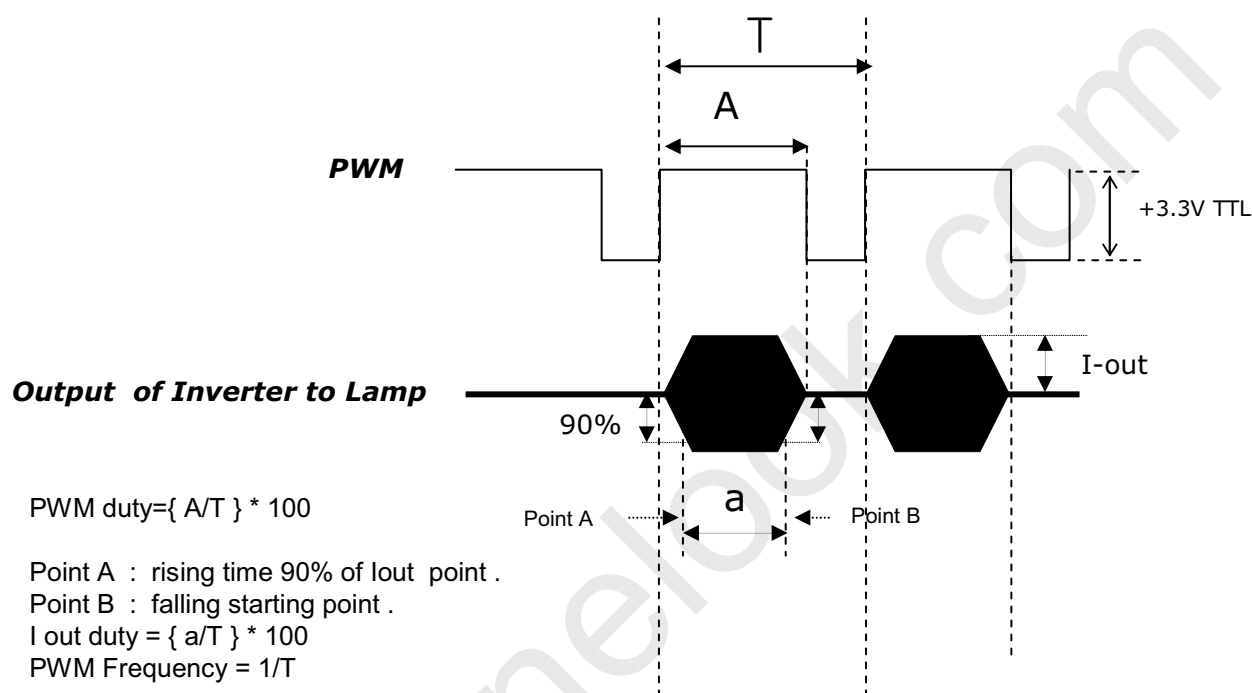
Product Specification

9. The reference method of burst dimming duty ratio.

It is recommended to use synchronous V-sync frequency to prevent waterfall

(Vsync $\times 2$ =Burst Frequency)

Though PWM frequency is over 182Hz (max252Hz), function of backlight is not affected.



※ We recommend not to be much different between PWM duty and Iout duty .

※ Dimming current output rising and falling time may produce humming and inverter trans' sound noise.

※ Burst dimming duty should be 100% for more than 1second after turn on.

※ Equipment

Oscilloscope :TDS3054B(Tektronix)

Current Probe : P6022 AC (Tektronix)

High Voltage Probe: P5100(Tektronix)

10. The Cable between the backlight connector and its inverter power supply should be connected directly with a minimized length. The longer cable between the backlight and the inverter may cause the lower luminance of lamp and may require more higher starting voltage (Vs).

11. The operating current must be measured as near as backlight assembly input.

12. The operating current unbalance between left and right must be under 10% of Typical current
 | Left(Master) current – Right(Slave) Current | < 10% of typical current



LC320WXE

Product Specification

3-2. Interface Connections

This LCD module employs two kinds of interface connection, 30-pin connector is used for the module electronics and two 3-pin Balance PCB connectors are used for the integral backlight system.

3-2-1. LCD Module

- LCD Connector : FI-X30SSL-HF(manufactured by JAE) or IS100-L30B-C23(manufactured by UJU) (CN1) Refer to below and next Page table
- Mating Connector : FI-X30C2L(manufactured by JAE) or compatible

Table 4. MODULE CONNECTOR(CN1) PIN CONFIGURATION

Pin No.	Symbol	Description	Note
1	VLCD	Power Supply +12.0V	
2	VLCD	Power Supply +12.0V	
3	VLCD	Power Supply +12.0V	
4	VLCD	Power Supply +12.0V	
5	GND	Ground	
6	GND	Ground	
7	GND	Ground	
8	GND	Ground	
9	LVDS Select	'H' = JEIDA , 'L' or NC = VESA	Appendix III-1,-2
10	OPC_Enable	'H' = Enable , 'L' = Disable	
11	GND	Ground	
12	RA-	LVDS Receiver Signal(-)	
13	RA+	LVDS Receiver Signal(+)	
14	GND	Ground	
15	RB-	LVDS Receiver Signal(-)	
16	RB+	LVDS Receiver Signal(+)	
17	GND	Ground	
18	RC-	LVDS Receiver Signal(-)	
19	RC+	LVDS Receiver Signal(+)	
20	GND	Ground	
21	RCLK-	LVDS Receiver Clock Signal(-)	
22	RCLK+	LVDS Receiver Clock Signal(+)	
23	GND	Ground	
24	RD-	LVDS Receiver Signal(-)	
25	RD+	LVDS Receiver Signal(+)	
26	GND	Ground	
27	OPC OUT	OPC output (From LCM)	
28	Ext VBR-B	External VBR (From System)	
29	GND	Ground	
30	GND	Ground	

- Note
1. All GND(ground) pins should be connected together to the LCD module's metal frame.
 2. All VLCD (power input) pins should be connected together.
 3. All Input levels of LVDS signals are based on the **EIA 644** Standard.
 4. Specific pins(pin No. **# 10 & #27~#28**) are used for OPC function of the LCD module.
If not used, these pins are no connection. (Please see the **Appendix III-4** for more information.)

LC320WXE

Product Specification

3-2-2. Backlight Module

[Master]

1) Balance Connector

: 65002WS-03 (manufactured by YEONHO) or equivalent

2) Mating Connector

: 65002HS-03 (manufactured by YEONHO) or equivalent.

[Slave]

1) Balance Connector

: 65002WS-03 (manufactured by YEONHO) or equivalent

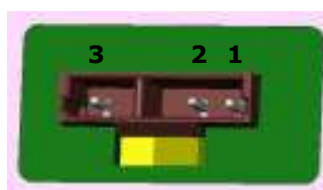
2) Mating Connector

: 65002HS-03 (manufactured by YEONHO) or equivalent.

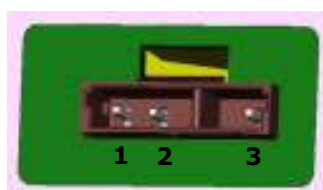
Table 5. BACKLIGHT CONNECTOR PIN CONFIGURATION(CN3,CN4)

No	Symbol	Master	Slave	Note
1	H_Input	High_Input	High_Input	
2	H_Input	High_Input	High_Input	
3	FB	NC	NC	

◆ Rear view of LCM



Master



Slave





LC320WXE

Product Specification

3-3. Signal Timing Specifications

Table 6 shows the signal timing required at the input of the LVDS transmitter. All of the interface signal timings should be satisfied with the following specification for normal operation.

Table 6. TIMING TABLE for NTSC & PAL

[DE (Data Enable) Only]

ITEM	Symbol		Min	Typ	Max	Unit	Note
DCLK	Period	tCLK	12.5	13.8	15.8	ns	
	Frequency	-	63	72.4	80	MHz	
Hsync	Period	tHP	1456	1528	1920	tCLK	1
	Horizontal Valid	tHV	1366	1366	1366	tCLK	
	Horizontal Blank	tHB	90	162	554	tCLK	
	Frequency	fH	45	47.4	50	KHz	
	Width	tWH	26	32	48	tCLK	
	Horizontal Back Porch	tHBP	24	48	-	tCLK	
	Horizontal Front Porch	tHFP	40	80	-	tCLK	
Vsync	Period	tVP	776 (894)	790 (948)	1008 (1063)	tHP	1 NTSC : 57~63Hz (PAL : 47~53Hz)
	Vertical Valid	tVV	768	768	768	tHP	
	Vertical Blank	tVB	8 (126)	22 (180)	240 (295)	tHP	
	Frequency	fV	57 (47)	60 (50)	63 (53)	Hz	
	Width	tWV	2	5	10	tHP	
	Vertical Back Porch	tVBP	5 (92)	15 (135)	-	tHP	
	Vertical Front Porch	tVFP	1 (32)	2 (40)	-	tHP	

Note 1. $t_{HB} = t_{HFP} + t_{WH} + t_{HBP}$
 $t_{VB} = t_{VFP} + t_{WV} + t_{VBP}$

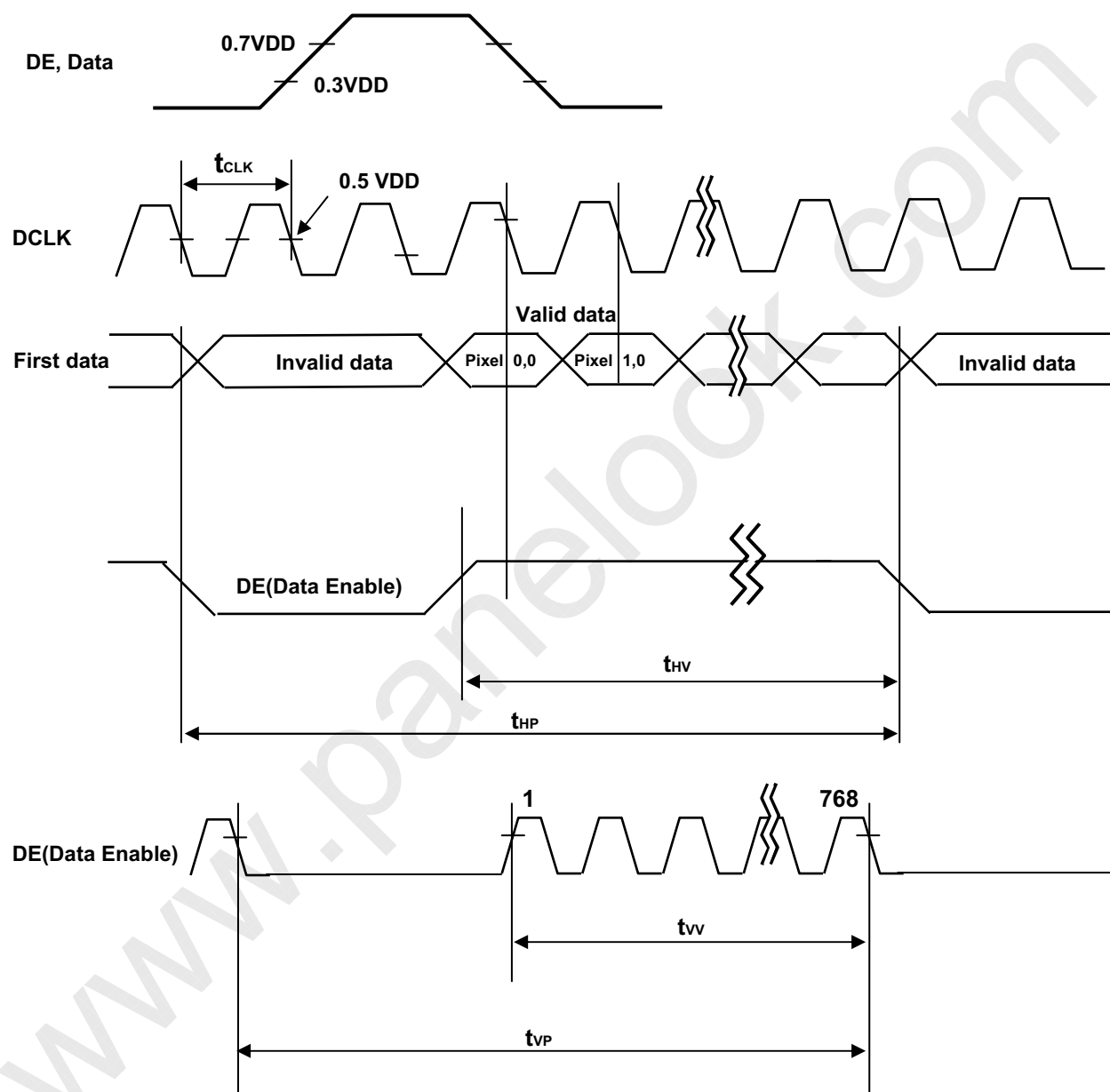
The Input of HSYNC & VSYNC signal does not have an effect on normal operation(DE Only Mode).
The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rate.

LC320WXE

Product Specification

3-4. LVDS Signal Specification

3-4-1. LVDS Input Signal Timing Diagram

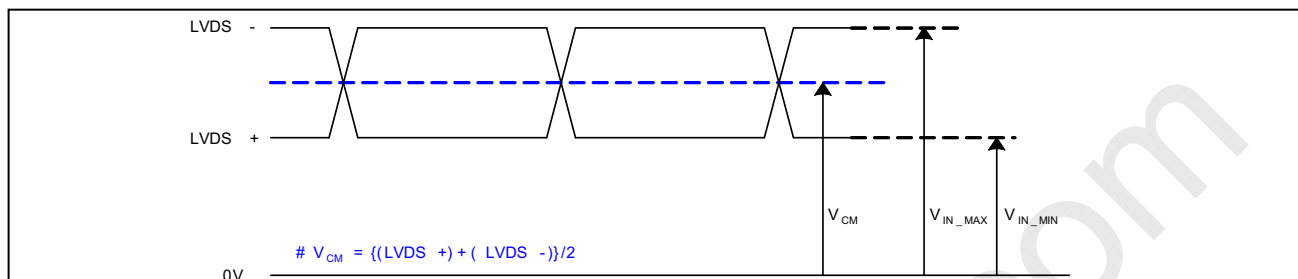


LC320WXE

Product Specification

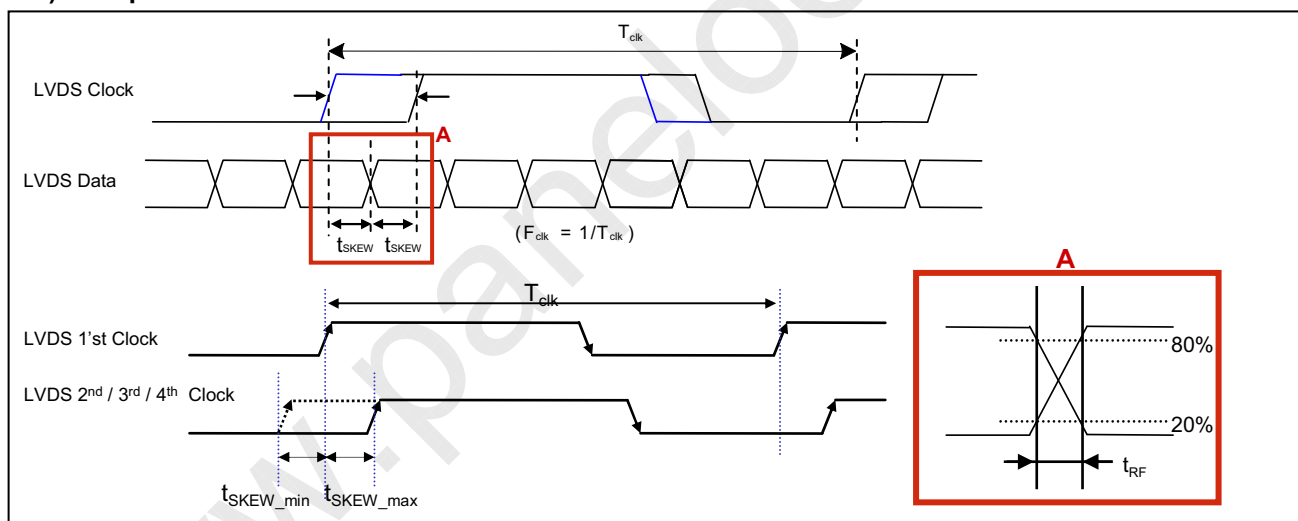
3-4-2. LVDS Input Signal Characteristics

1) DC Specification



Description	Symbol	Min	Max	Unit	Note
LVDS Common mode Voltage	V_{CM}	1.0	1.5	V	-
LVDS Input Voltage Range	V_{IN}	0.7	1.8	V	-
Change in common mode Voltage	ΔV_{CM}		250	mV	-

2) AC Specification



Description		Symbol	Min	Max	Unit	Note
LVDS Differential Voltage	High Threshold	V _{TH}	100	300	mV	3
	Low Threshold	V _{TL}	-300	-100	mV	
LVDS Clock to Data Skew Margin		t _{SKEW}		(0.25* T_{clk}) / 7	ps	-
LVDS Clock/DATA Rising/Falling time		t _{RF}	260	(0.3* T_{clk}) / 7	ps	2
Effective time of LVDS		t _{eff}	± 360		ps	-
LVDS Clock to Clock Skew Margin (Even to Odd)		t _{SKEW EO}		1/7* T_{clk}	T_{clk}	-

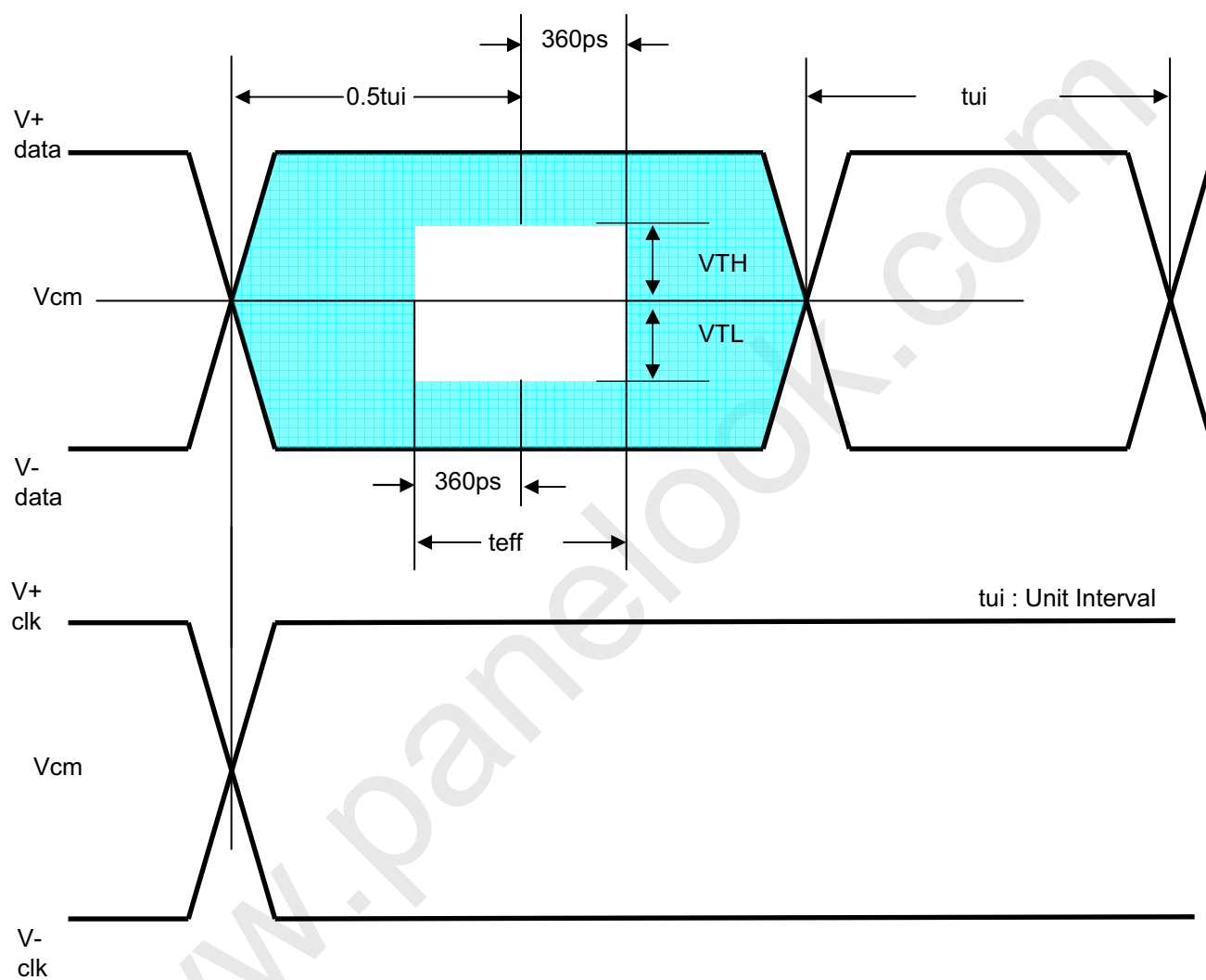
Note 1. All Input levels of LVDS signals are based on the EIA 644 Standard.

2. If t_{RF} isn't enough, t_{eff} should be meet the range.

3. LVDS Differential Voltage is defined within t_{eff}

LC320WXE

Product Specification





LC320WXE

Product Specification

3-5. Color Data Reference

The brightness of each primary color(red,green,blue) is based on the 8bit gray scale data input for the color. The higher binary input, the brighter the color. Table 7 provides a reference for color versus data input.

Table 7. COLOR DATA REFERENCE

Color		Input Color Data															
		RED								GREEN							
		MSB				LSB				MSB				LSB			
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0
		B7	B6	B5	B4	B3	B2	B1	B0								
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Green (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Blue (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED (000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (001)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	...	...								...							
	RED (254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	RED (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
GREEN	GREEN (000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	...	...								...							
	GREEN (254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	GREEN (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
BLUE	BLUE (000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	...	...								...							
	BLUE (254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1
	BLUE (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1

LC320WXE

Product Specification

3-6. Power Sequence

3-6-1. LCD Driving circuit

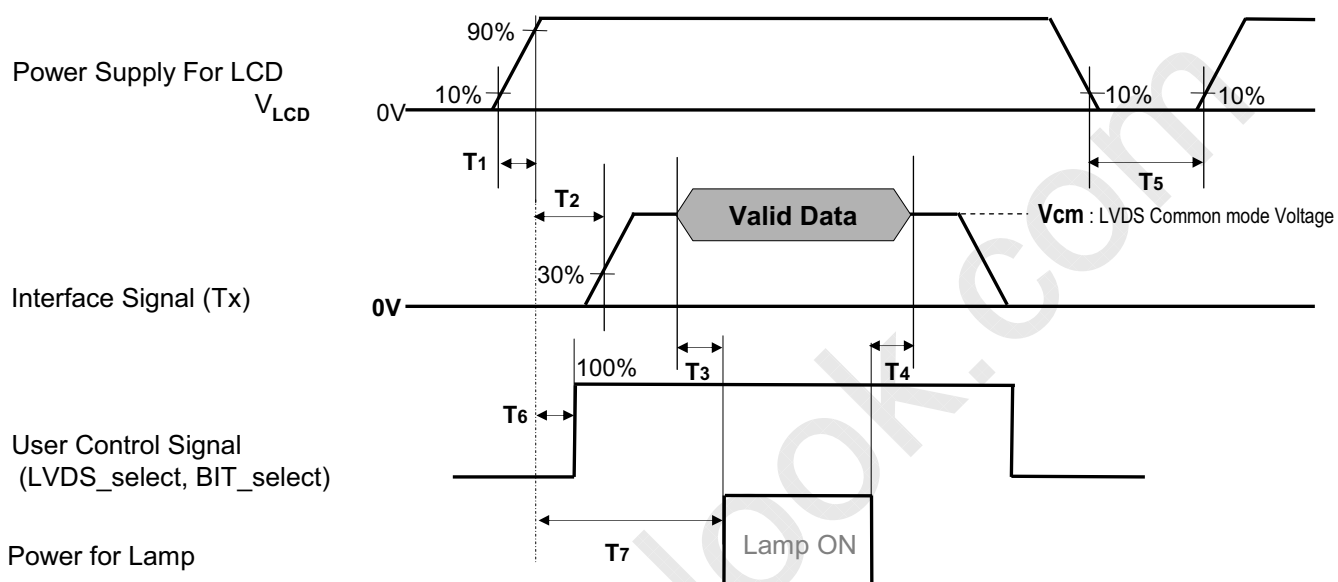


Table 8. POWER SEQUENCE

Parameter	Value			Unit	Notes
	Min	Typ	Max		
T1	0.5	-	20	ms	
T2	0	-	-	ms	4
T3	200	-	-	ms	3
T4	200	-	-	ms	3
T5	1.0	-	-	s	5
T6	-	-	T2	ms	4
T7	0.5	-	12	s	

Note :1. Please avoid floating state of interface signal at invalid period.

2. When the power supply for LCD (VLCD) is off, be sure to pull down the valid and invalid data to 0V.

3. The T3 / T4 is recommended value, the case when failed to meet a minimum specification, abnormal display would be shown. There is no reliability problem.

4. If the on time of signals (Interface signal and user control signals) precedes the on time of Power (V_{LCD}), it will be happened abnormal display. When T6 is NC status, T6 doesn't need to be measured.

5. T5 should be measured after the Module has been fully discharged between power off and on period.

LC320WXE

Product Specification

4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable in a dark environment at $25\pm 2^{\circ}\text{C}$. The values are specified at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and θ equal to 0° .

It is presented additional information concerning the measurement equipment and method in FIG. 1.

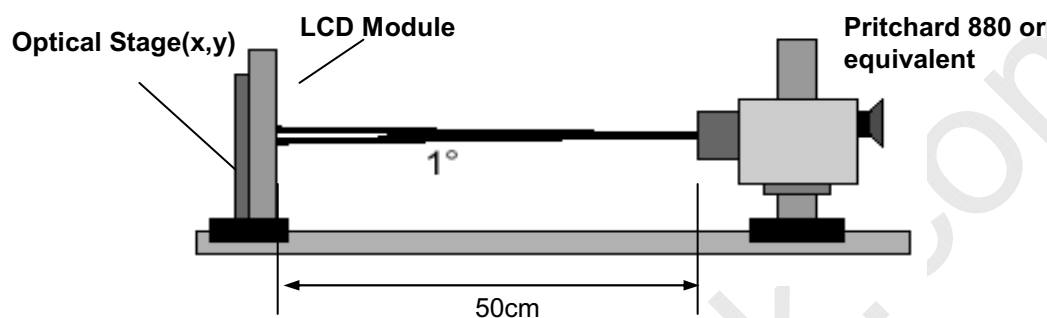


FIG. 1 Optical Characteristic Measurement Equipment and Method

$T_a = 25\pm 2^{\circ}\text{C}$, $V_{\text{LCD}} = 12.0\text{V}$, $f_v = 60\text{Hz}$, $D_{\text{clk}} = 72.4\text{MHz}$,
 $I_{\text{BL}} = 90\text{mA}_{\text{RMS}}$, $I_{\text{out duty}} = 100\%$

Table 9. OPTICAL CHARACTERISTICS

Parameter		Symbol		Value			Unit	Note
				Min	Typ	Max		
Contrast Ratio		CR		900	1200	-		1
Surface Luminance, white		L _{WH}		380	450	-	cd/m ²	2
Luminance Variation		δ _{WHITE}	5P	-	-	1.3		3
Response Time	Gray-to-Gray	G to G		-	8	12	ms	4
	Uniformity	δ _{G TO G}		-	-	1		5
Color Coordinates [CIE1931]	RED	Rx		Typ -0.03	0.636	Typ +0.03		
		Ry			0.335			
	GREEN	Gx			0.291			
		Gy			0.603			
	BLUE	Bx			0.146			
		By			0.061			
	WHITE	Wx			0.279			
		Wy			0.292			
Color Temperature					10,000		K	
Color Gamut					72		%	
Viewing Angle (CR>10)								
	x axis, right(φ=0°)	θr		89	-	-	degree	6
	x axis, left (φ=180°)	θl		89	-	-		
	y axis, up (φ=90°)	θu		89	-	-		
	y axis, down (φ=270°)	θd		89	-	-		
Gray Scale				-	-	-		7



LC320WXE

Product Specification

Note : 1. Contrast Ratio(CR) is defined mathematically as :

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

It is measured at center 1-point.

2. Surface luminance are determined after the unit has been 'ON' and 1 Hour after lighting the backlight in a dark environment at $25 \pm 2^\circ\text{C}$. Surface luminance is the luminance value at center 1-point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see the FIG. 2.

3. The variation in surface luminance , δ WHITE is defined as :

$$\delta \text{ WHITE}(5P) = \text{Maximum}(L_{on1}, L_{on2}, L_{on3}, L_{on4}, L_{on5}) / \text{Minimum}(L_{on1}, L_{on2}, L_{on3}, L_{on4}, L_{on5})$$

Where L_{on1} to L_{on5} are the luminance with all pixels displaying white at 5 locations .

For more information, see the FIG. 2.

4. Response time is the time required for the display to transit from G(N) to G(M) (Rise Time, Tr_R) and from G(M) to G(N) (Decay Time, Tr_D). For additional information see the FIG. 3. ($N < M$)

※ G to G Spec stands for average value of all measured points.

Photo Detector : RD-80S / Field : 2°

5. Gray to Gray Response time uniformity is Reference data. Please see **Appendix V**.

6. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD module surface. For more information, see the FIG. 4.

7. Gray scale specification

Gamma Value is approximately 2.2. For more information, see the Table 10.

Table 10. GRAY SCALE SPECIFICATION

Gray Level	Luminance [%] (Typ)
L0	0.08
L15	0.27
L31	1.04
L47	2.49
L63	4.68
L79	7.66
L95	11.5
L111	16.1
L127	21.6
L143	28.1
L159	35.4
L175	43.7
L191	53.0
L207	63.2
L223	74.5
L239	86.7
L255	100

Ver. 1.0

18 /44

LC320WXE

Product Specification

Measuring point for surface luminance & luminance variation

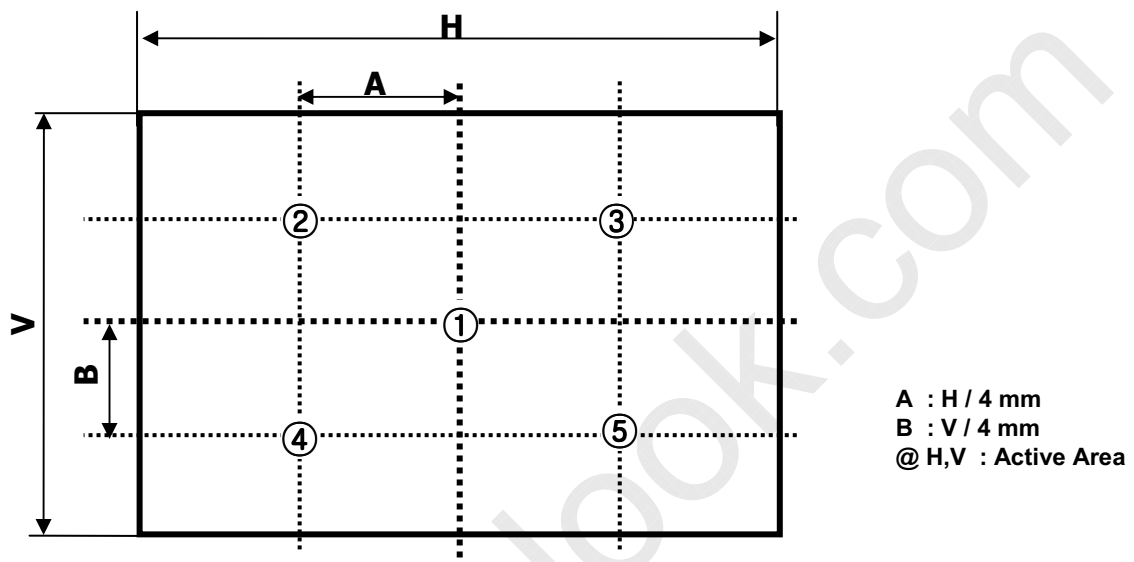


FIG. 2 5 Points for Luminance Measure

Response time is defined as the following figure and shall be measured by switching the input signal for "Gray(N)" and "Gray(M)".

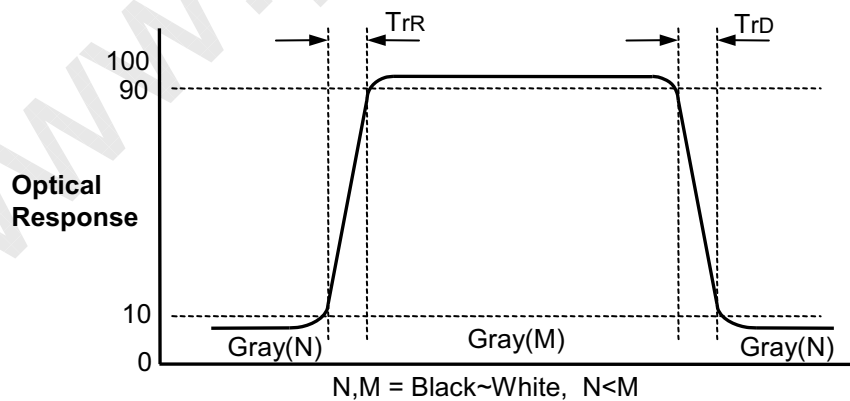


FIG. 3 Response Time

LC320WXE

Product Specification

Dimension of viewing angle range

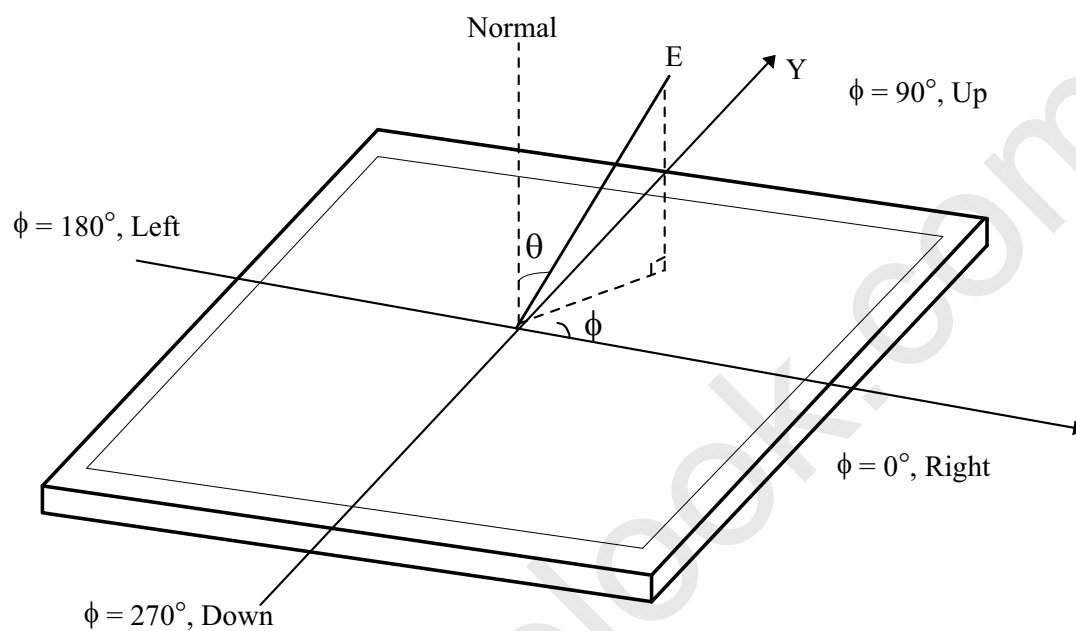


FIG. 4 Viewing Angle



LC320WXE

Product Specification

5. Mechanical Characteristics

Table 11 provides general mechanical characteristics.

Table 11. MECHANICAL CHARACTERISTICS

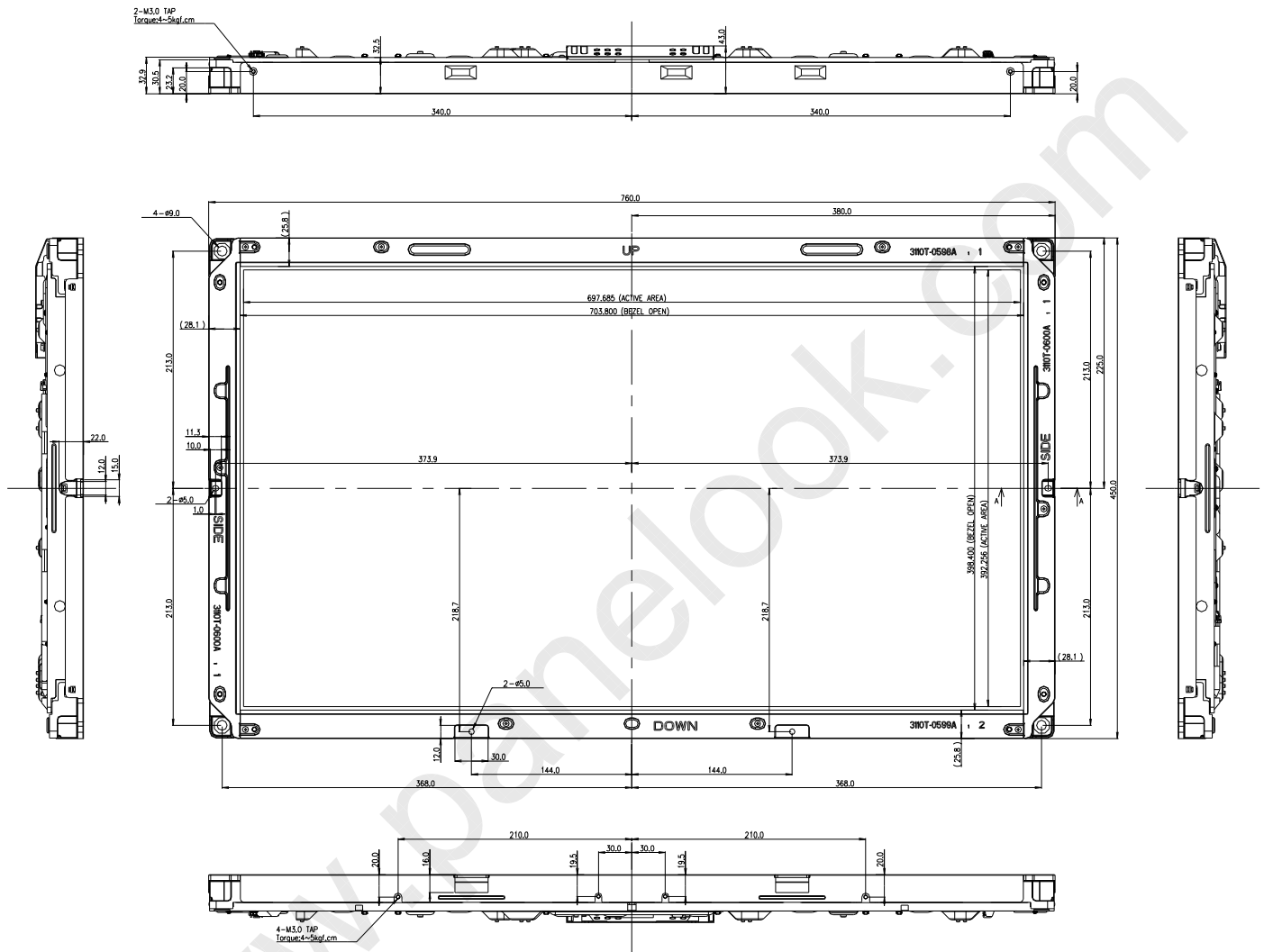
Item	Value	
Outline Dimension	Horizontal	760.0 mm
	Vertical	450.0 mm
	Depth	43.0 mm
Bezel Area	Horizontal	703.8 mm
	Vertical	398.4 mm
Active Display Area	Horizontal	697.685 mm
	Vertical	392.256 mm
Weight	4.8 Kg (Typ.) , 5.1 Kg (Max.)	

Note : Please refer to a mechanical drawing in terms of tolerance at the next page.

LC320WXE

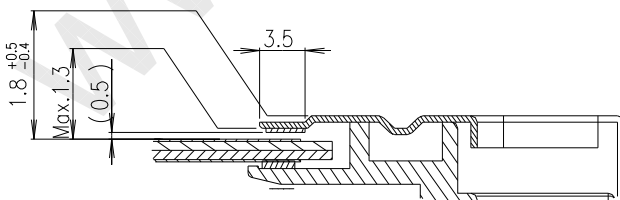
Product Specification

[FRONT VIEW]

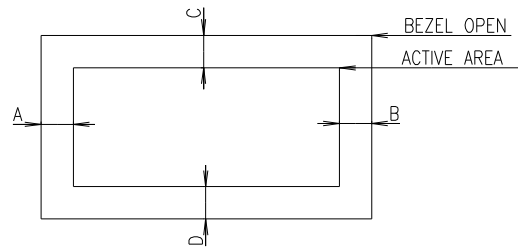


NOTES

1. Unspecified tolerances are to be $\pm 1.0\text{mm}$.
2. Tilt and partial disposition tolerance of display area are as following.
 - (1) X-Direction : $IA-BI \leq 1.5\text{mm}$
 - (2) Y-Direction : $IC-DI \leq 1.5\text{mm}$



SECTION A-A
SCALE 2/1



Ver. 1.0

22 /44

Product Specification

[illegible]



LC320WXE

Product Specification

6. Reliability

Table 12. ENVIRONMENT TEST CONDITION

No.	Test Item	Condition
1	High temperature storage test	Ta= 60°C 240h
2	Low temperature storage test	Ta= -20°C 240h
3	High temperature operation test	Ta= 50°C 50%RH 240h
4	Low temperature operation test	Ta= 0°C 240h
5	Vibration test (non-operating)	Wave form : random Vibration level : 1.0Grms Bandwidth : 10-300Hz Duration : X,Y,Z, 30 min Each direction per 10 min
6	Shock test (non-operating)	Shock level : 100Grms Waveform : half sine wave, 2ms Direction : $\pm X$, $\pm Y$, $\pm Z$ One time each direction
7	Humidity condition Operation	Ta= 40 °C ,90%RH
8	Altitude operating storage / shipment	0 - 15,000 ft 0 - 40,000 ft

Note : Before and after Reliability test, LCM should be operated with normal function.



LC320WXE

Product Specification

7. International Standards

7-1. Safety

- a) UL 60065, Seventh Edition, Underwriters Laboratories Inc.
Audio, Video and Similar Electronic Apparatus - Safety Requirements.
- b) CAN/CSA C22.2 No.60065:03, Canadian Standards Association.
Audio, Video and Similar Electronic Apparatus - Safety Requirements.
- c) EN 60065:2002 + A11:2008, European Committee for Electrotechnical Standardization (CENELEC).
Audio, Video and Similar Electronic Apparatus - Safety Requirements.
- d) IEC 60065:2005 + A1:2005, The International Electrotechnical Commission (IEC).
Audio, Video and Similar Electronic Apparatus - Safety Requirements.

7-2. EMC

- a) ANSI C63.4 "American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz."
American National Standards Institute (ANSI), 2003.
- b) CISPR 22 "Information technology equipment – Radio disturbance characteristics – Limit and methods of measurement." International Special Committee on Radio Interference (CISPR), 2005.
- c) CISPR 13 "Sound and television broadcast receivers and associated equipment – Radio disturbance characteristics – Limits and method of measurement." International Special Committee on Radio Interference (CISPR), 2006.

7-3. Environment

- a) RoHS, Directive 2002/95/EC of the European Parliament and of the council of 27 January 2003

LC320WXE

Product Specification

8. Packing

8-1. Information of LCM Label

a) Lot Mark

A	B	C	D	E	F	G	H	I	J	K	L	M
---	---	---	---	---	---	---	---	---	---	---	---	---

A,B,C : SIZE(INCH)
E : MONTH

D : YEAR
F ~ M : SERIAL NO.

Note

1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	4	4	5	6	7	8	9	A	B	C

b) Location of Lot Mark

Serial NO. is printed on the label. The label is attached to the backside of the LCD module.
This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one Pallet : 30 pcs

b) Pallet Size : 1140 mm X 870 mm X 1161 mm.



LC320WXE

Product Specification

9. Precautions

Please pay attention to the followings when you use this TFT LCD module.

9-1. Mounting Precautions

- (1) You must mount a module using specified mounting holes (Details refer to the drawings).
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzine. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

9-2. Operating Precautions

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :
 $V = \pm 200\text{mV}$ (Over and under shoot voltage)
- (2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)
And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (7) Please do not give any mechanical and/or acoustical impact to LCM. Otherwise, LCM can't be operated its full characteristics perfectly.
- (8) A screw which is fastened up the steels should be a machine screw.
(if not, it can cause conductive particles and deal LCM a fatal blow)
- (9) Please do not set LCD on its edge.
- (10) The conductive material and signal cables are kept away from transformers to prevent abnormal display, sound noise and temperature rising.
- (11) Partial darkness may happen during 3~5 minutes when LCM is operated initially in condition that luminance is under 40% at low temperature (under 5℃). This phenomenon which disappears naturally after 3~5 minutes is not a problem about reliability but LCD characteristic.



LC320WXE

Product Specification

- (12) Partial darkness may happen under the long-term operation of any dimming without power on/off. This phenomenon which disappears naturally after 5 minutes is not a problem about reliability but LCD characteristics.

9-3. Electrostatic Discharge Control

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. Precautions for Strong Light Exposure

Strong light exposure causes degradation of polarizer and color filter.

9-5. Storage

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.
It is recommended that they be stored in the container in which they were shipped.

9-6. Handling Precautions for Protection Film

- (1) The protection film is attached to the bezel with a small masking tape.
When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
- (3) You can remove the glue easily. When the glue remains on the bezel surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

9-7. Packing design precautions for panel damage

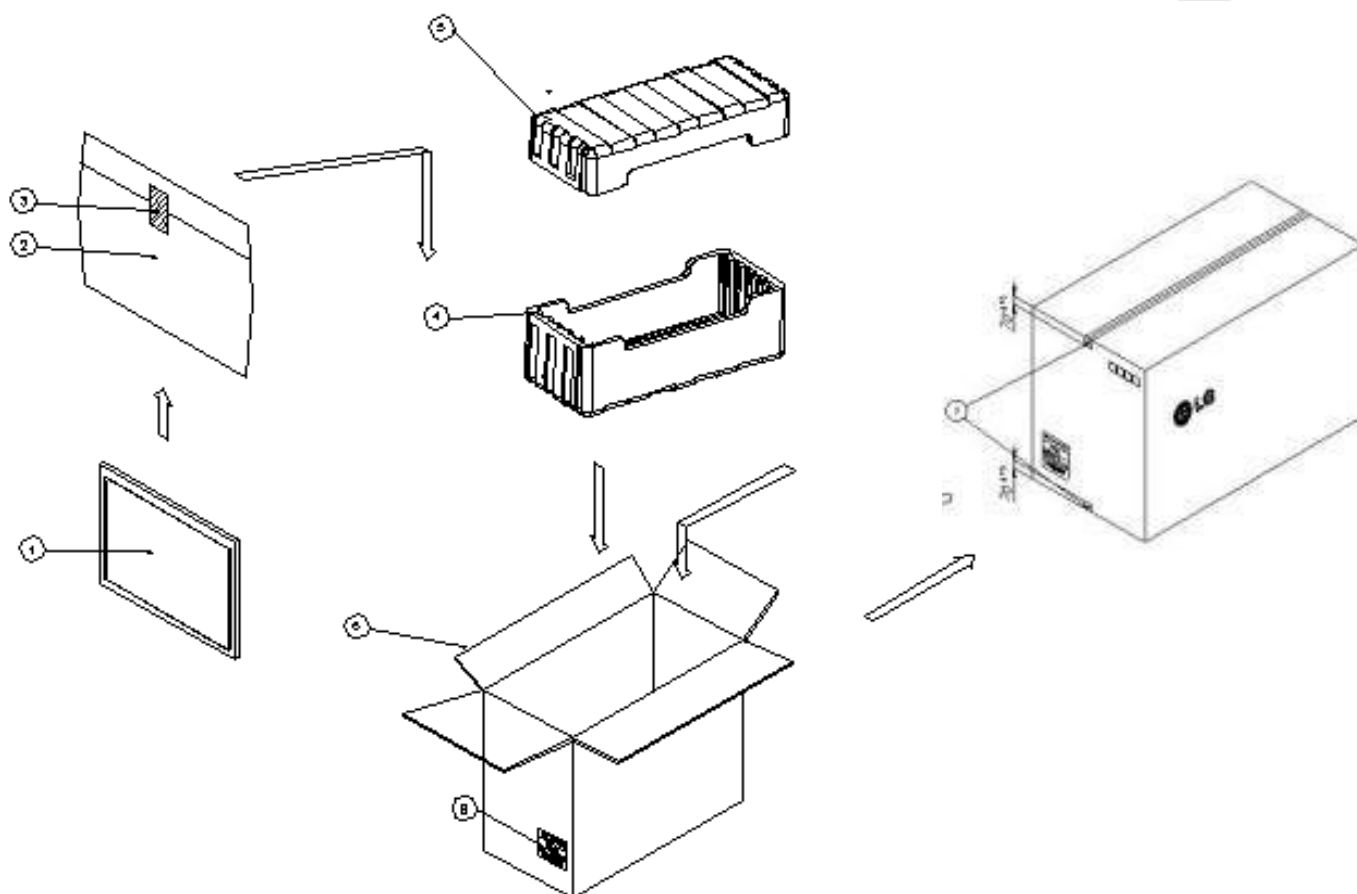
- (1) We recommend to apply the 1 Piece integration packing or 3 piece (for supporting Cover Bottom) division packing, because Panel Crack or Panel missing can be occurred in Set Packing Design, when TV Set is dropping or falling in the tilt from transportation environment, (refer to Appendix VII)

LC320WXE

Product Specification

APPENDIX-I-1

■ LC320WXE-SCA1 – Packing Ass'y



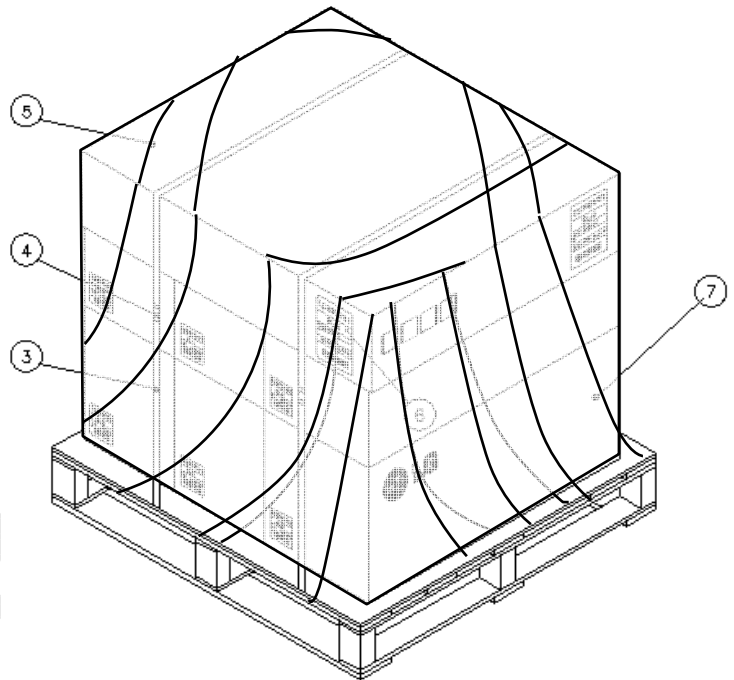
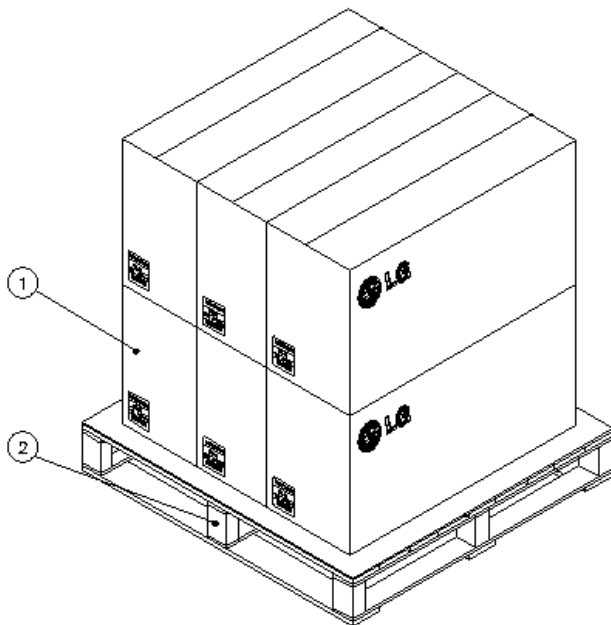
NO.	DESCRIPTION	MATERIAL
1	LCD Module	
2	BAG	AL
3	TAPE	MASKING 20MMX50M
4	Packing,Top	EPS
5	Packing,Bottom	EPS
6	BOX	PAPER_DW3
7	TAPE	OPP 70MMX300M
8	Label	ART 100X70

LC320WXE

Product Specification

APPENDIX-I-2

■ LC320WXE-SCA1 – Pallet Ass'y



Box quantity per pallet: 6ea
Pallet size: L1140 x W870 x H1161

NO.	DESCRIPTION	MATERIAL
1	PACKING ASS'Y	
2	PALLET	Plywood
3	BAND	PP
4	CLIP, BAND	STEEL
5	ANGLE, PACKING	PAPER (SWR4)
6	LABEL	PAPER

LC320WXE

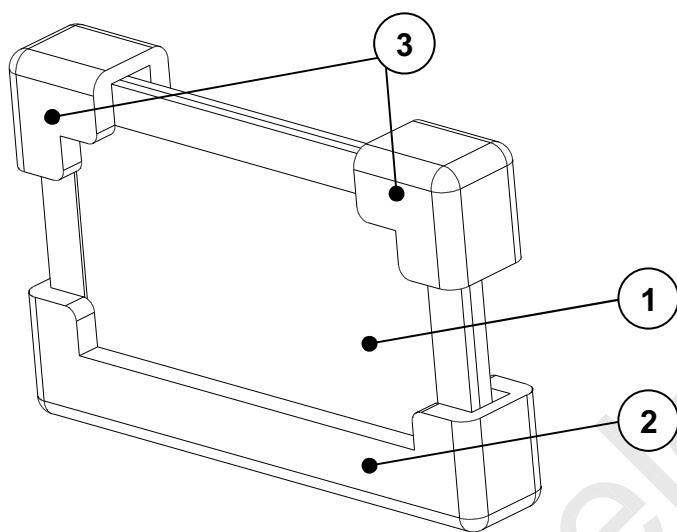
Product Specification

APPENDIX-I-3

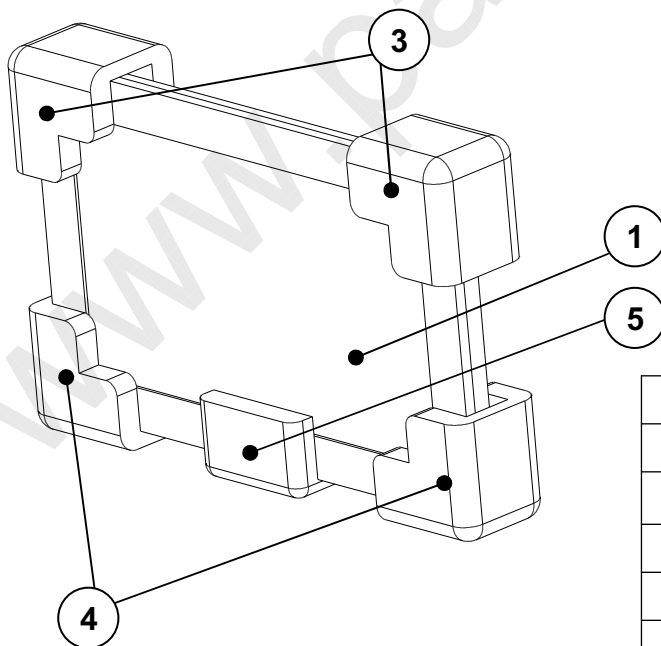
■ Recommendation structure for SET Packing Ass'y :

Recommend structure that extend SET lower column department holder with Case1 or Case 2

● Case 1. : 1 Piece Bottom Packing Type



● Case 2. : 3 Piece Bottom Packing Type (Add Center Packing)

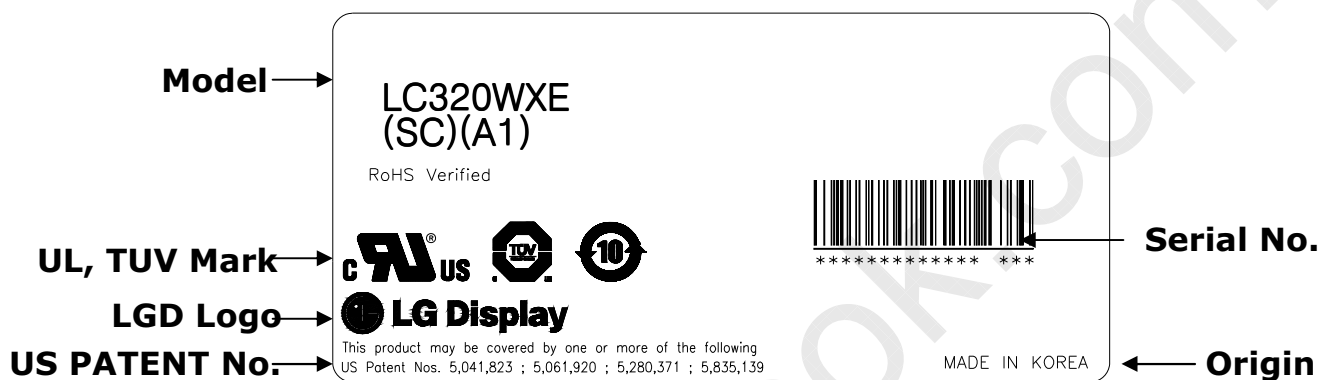


NO.	DESCRIPTION
1	SET MODULE
2	SET PACKING, BOTTOM
3	SET PACKING, TOP L_R
4	SET PACKING, BOTTOM R_L
5	SET PACKING, BOTTOM _ CENTER

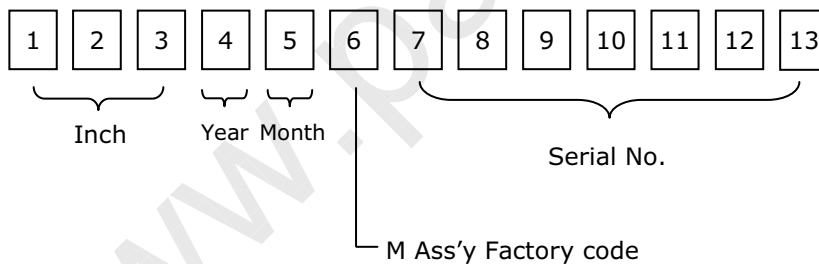
LC320WXE

APPENDIX- II-1

■ LC320WXE-SCA1-LCM Label



■ Serial No. (See CAS 26page for more information)



LC320WXE

APPENDIX- II-2

■ LC320WXE-SCA1-Pallet Label

LC320WXE		
SCA1		
30 PCS	001/01-01	
MADE IN KOREA		RoHS Verified
		

■ LC320WXE-SCA1-Box Label

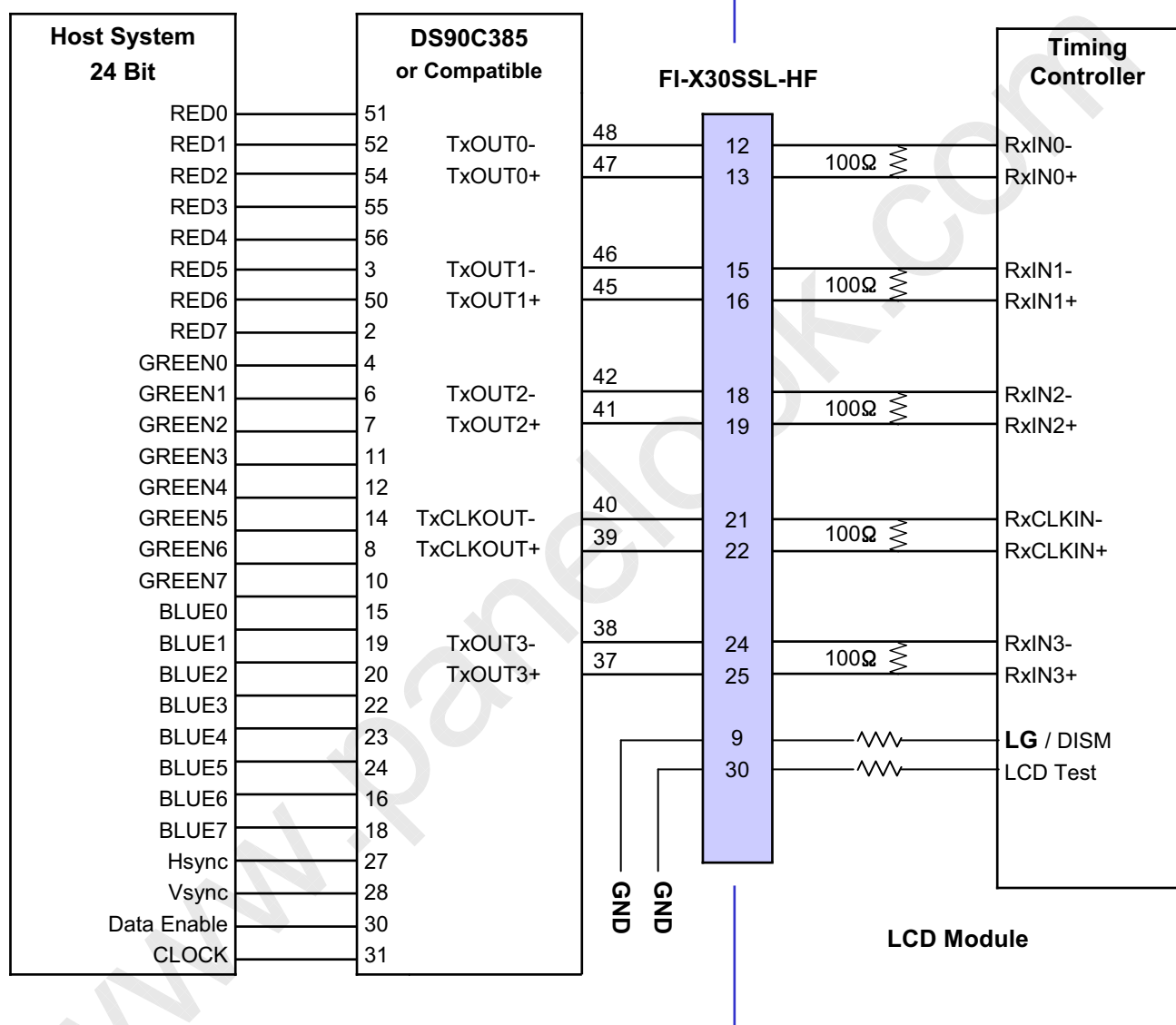
LC320WXE		
SCA1		
5 PCS	001/01-01	
MADE IN KOREA		RoHS Verified
		

LC320WXE

Product Specification

APPENDIX- III-1

■ Required signal assignment for Flat Link (DS90C385) Transmitter(Pin9="L")



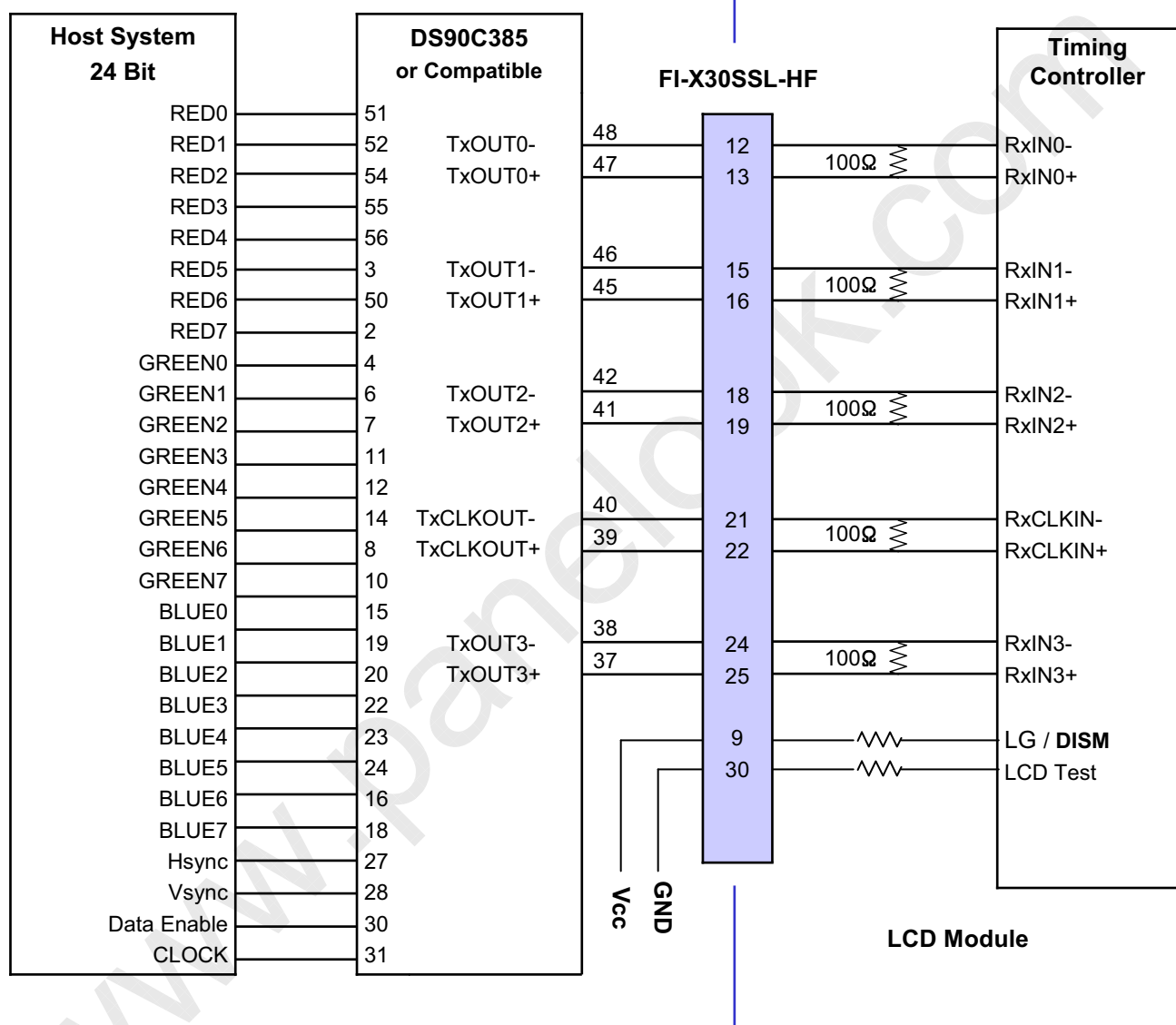
- Note: 1. The LCD Module uses a 100 Ohm[Ω] resistor between positive and negative lines of each receiver input.
2. Refer to LVDS Transmitter Data Sheet for detail descriptions. (DS90C385 or Compatible)
3. '7' means MSB and '0' means LSB at R,G,B pixel data.

LC320WXE

Product Specification

APPENDIX- III-1

■ Required signal assignment for Flat Link (DS90C385) Transmitter(Pin9="H")



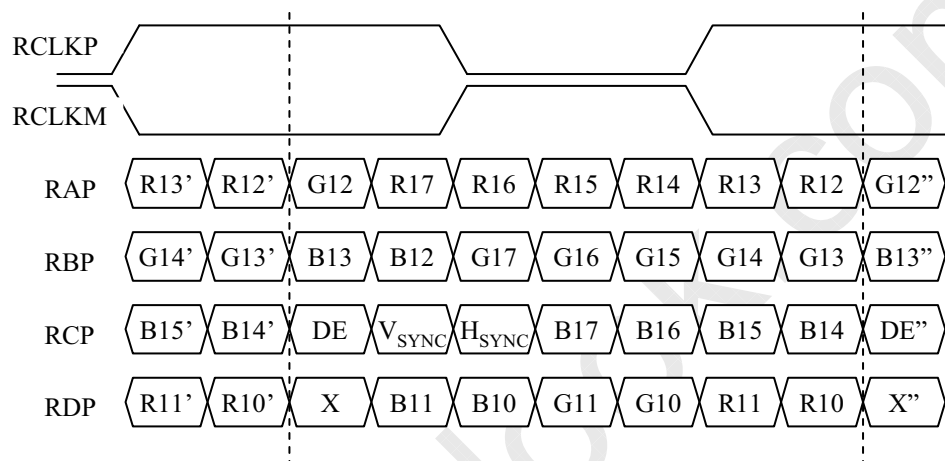
LC320WXE

Product Specification

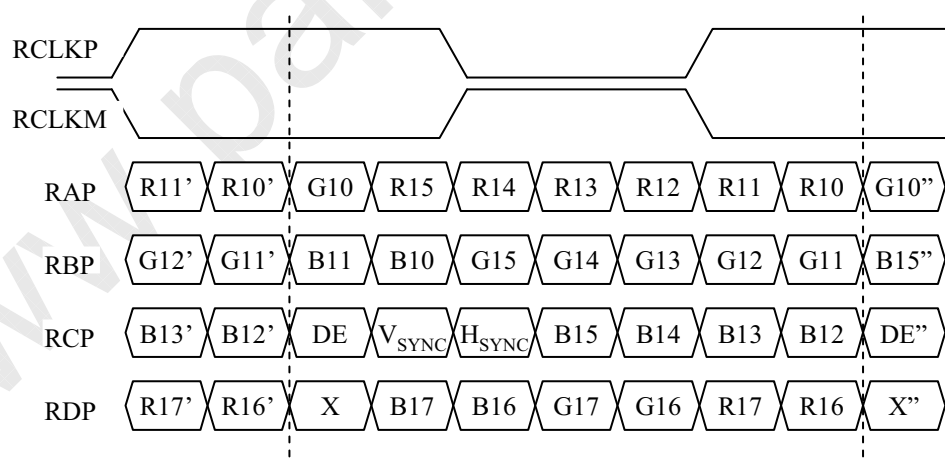
APPENDIX- III-2

■ LVDS Data-Mapping Information (8 Bit)

1) LVDS Select : "H" Data-Mapping (JEIDA format)



2) LVDS Select : "L" Data-Mapping (VESA format)

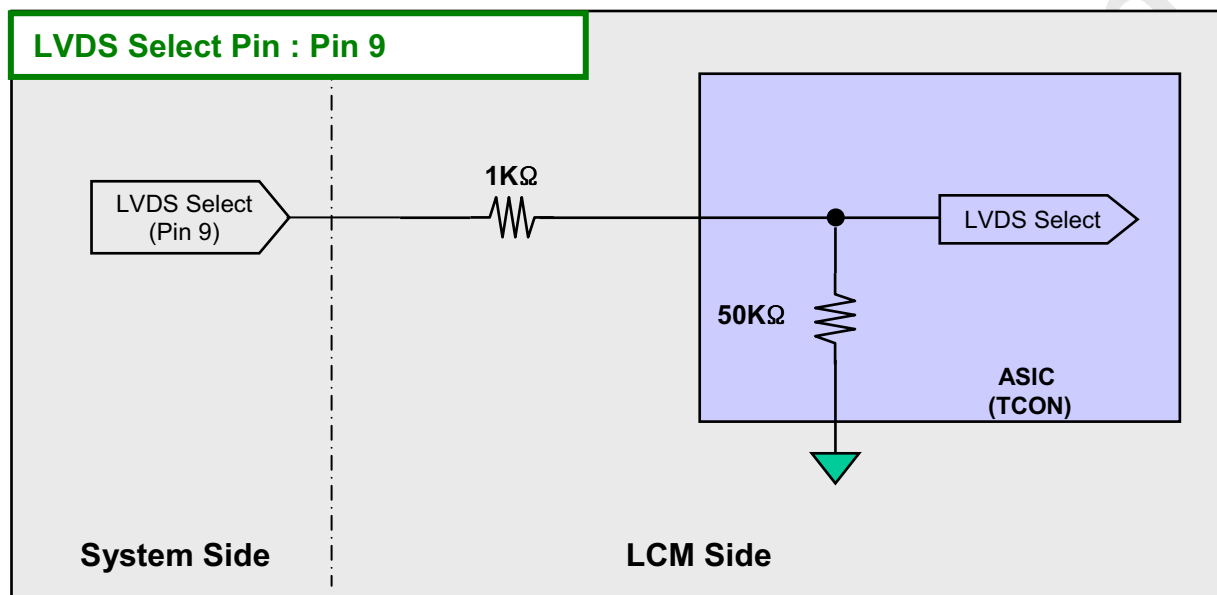
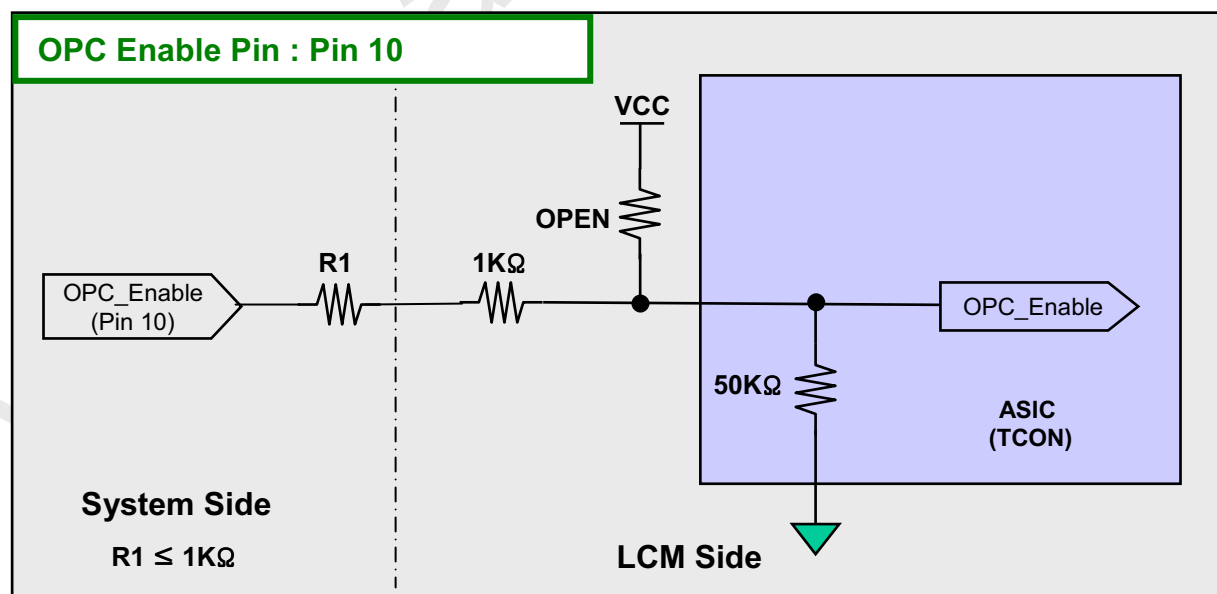


LC320WXE

Product Specification

APPENDIX- III-3

■ Option Pin Circuit Block Diagram

1) Circuit Block Diagram of **LVDS Format** Selection pin2) Circuit Block Diagram of **OPC Enable** Selection pin

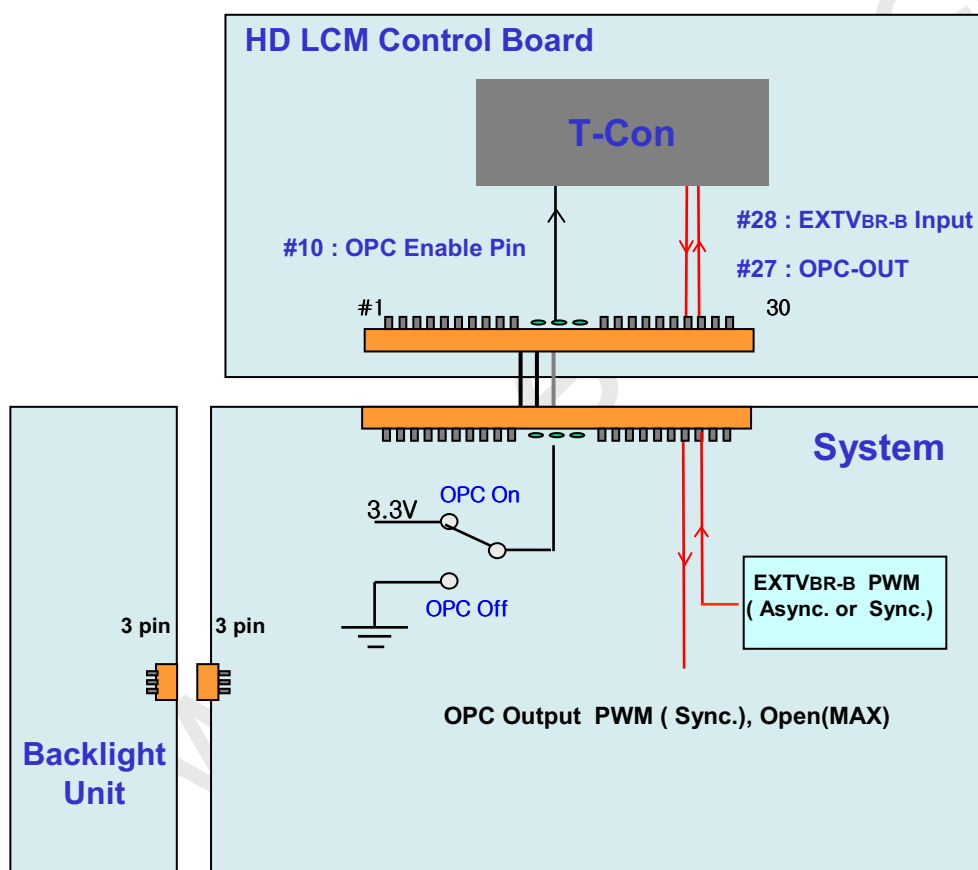
LC320WXE

Product Specification

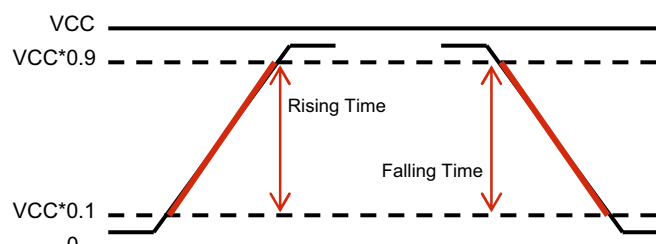
APPENDIX- III-4

■ EXTVBR-B & OPC Design Guide

- 1) When OPC Enable is "L", OPC Output = System Dimming.
- 2) OPC Output(PWM Signal) is synchronized with V-Sync Freq. of System in T-Con Board.
- 3) Regardless of OPC, System should always give dimming Signal (EXTVBR-B) to T-con.
- 4) PWM Specification (VCC = 3.3V) @ OPC
 - a) PWM High Voltage Range : 2.5 V ~ 3.6 V
 - b) PWM Low Voltage Range : 0.0 V ~ 0.8 V



Input Frequency	MAX 1KHz (Recommendation: 50~300Hz)
Rising Time	MAX 10.0 μ s
Falling Time	MAX 10.0 μ s



LC320WXE

Product Specification

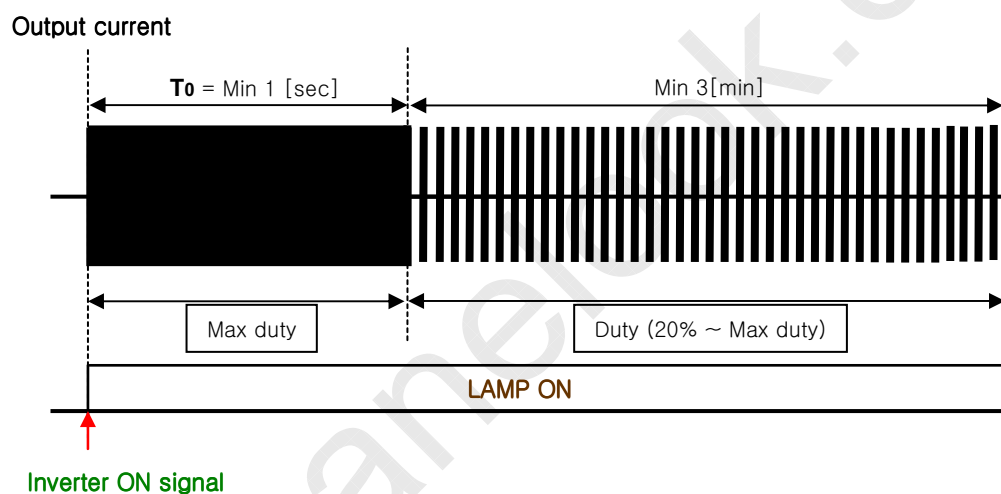
APPENDIX- IV-1

■ Mega DCR Using Condition (1)

- After Inverter ON, Output current max duty should be sustained during 1sec.
- The Deep Dimming means using the output current duty less than 20% duty.

The deep dimming must be used very carefully due to limitation of lamp characteristics and specification.

- 1) For stable lamp on, its duty condition should follow below the condition.
After Inverter ON signal, T0 duration should be sustained.



- 2) B/L may not satisfy some of LCM specification at the Deep Dimming.

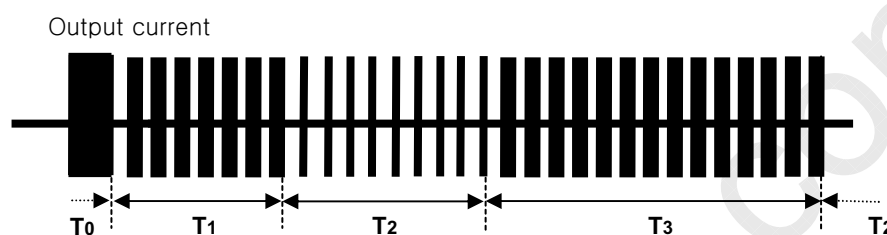
- Duration : The Deep Dimming must be limited within 10 minutes.
- Ratio : The operation time of the Deep Dimming must be less than 1/5 time of the Normal Duty(20%~Max duty) operation in a certain period to prevent unwanted operation.
- FOS : Partial darkness or darkness of center area during the Deep Dimming might be happened due to insufficient lamp current.
- Warm up : Normal Duty(20%~Max duty) must be used 3 min after the lamps "ON". In case of low temperature, more warm up time may be needed.

LC320WXE

Product Specification

APPENDIX- IV-1

■ Mega DCR Using Condition (2)



Parameter	Value			Unit	Condition
	Min	Typ	Max		
T_1	3	-	-	min	Output current Duty[20%~Max duty]
T_2	-	-	10	min	Output current Duty[0~20%]
T_3	$T_2 \times 5$	-	-	min	Output current Duty[20%~Max duty]

3) The output current duty may not be same as input PWM duty due to rise/fall time of output.

4) Following the recommended conditions as aforementioned, there is no difference of lamp lifetime between conventional method and new one.

LC320WXE

Product Specification

APPENDIX- V

■ Gray to Gray Response Time Uniformity ($\delta_{G \rightarrow G}$)

This is only the reference data of G to G and uniformity for LC320WXE-SCA1 model.

1. G to G Response Time :

Response time is defined as Figure3 and shall be measured by switching the input signal for "Gray (N) " and "Gray(M)".(32Gray Step at 8bit)

2. G to G Uniformity

The variation of G to G Uniformity , $\delta_{G \rightarrow G}$ is defined as :

$$G \text{ to } G \text{ Uniformity} = \frac{\text{Maximum}(G \rightarrow G) - \text{Typical}(G \rightarrow G)}{\text{Typical}(G \rightarrow G)} \leq 1$$

*Maximum (GtoG) means maximum value of measured time (N, M = 0 (Black) ~ 255(White), 32 gray step).

	0Gray	32Gray	64Gray	...	223Gray	255Gray
0Gray		TrR:0G→32G	TrR:0G→64G	...	TrR:0G→223G	TrR:0G→255G
32Gray	TrD:32G→0G		TrR:32G→64G	...	TrR:32G→223G	TrR:32G→255G
64Gray	TrD:64G→0G	TrD:64G→32G		...	TrR:64G→223G	TrR:64G→255G
...	...	...	...	...	...	...
223Gray	TrD:223G→0G	TrD:223G→32G	TrD:223G→64G	...		TrR:223G→255G
255Gray	TrD:255G→0G	TrD:255G→32G	TrD:255G→64G	...	TrD:255G→223G	

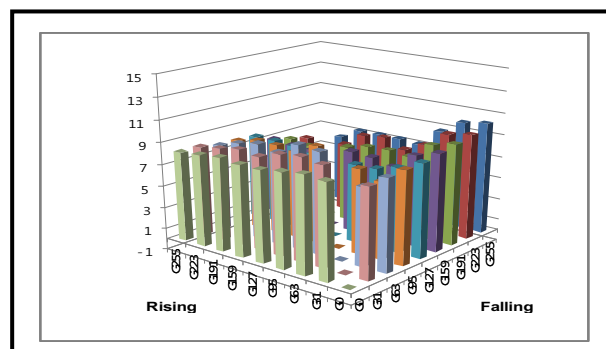
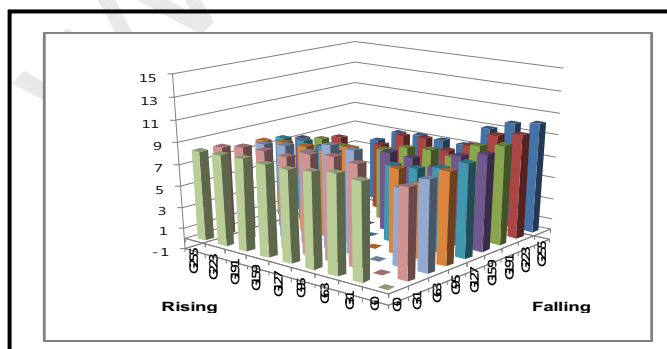
3. Sampling Size : 2 pcs

4. Measurement Method : Follow the same rule as optical characteristics measurement.

5. Current Status

Below table is actual data of production on Nov. 7.2009 (LGD RV Event Sample)

Sample	G to G Response Time [ms]		Uniformity
	Min.	Max.	
# 1	6.0	10.2	0.93
# 2	6.3	10.3	0.91



LC320WXE

Product Specification

APPENDIX- VI

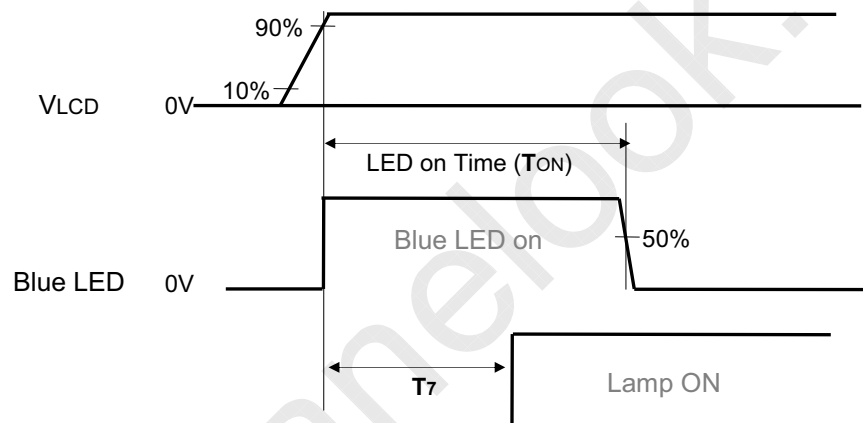
■ Blue LED On Time

This is only the reference data of Blue LED on Time for LC320WXE-SCA1 model.

1. Model : LC320WXE-SCA1

2. Test condition : VLCD = 12.0V, fv =60Hz

3. Sample Size : 10pcs



4. Current Status

Sample	#1	#2	#3	#4	#5	Min	Max	Avg.
LED on Time (TON)	10s	10s	10s	10s	10s			
Sample	#6	#7	#8	#9	#10			
LED on Time (TON)	10s	10s	10s	10s	10s			



LC320WXE

Product Specification

APPENDIX- VII

■ Lamp Electrical Spec

	Item	Unit	Standards (Hi-Hi)		Remark
1	Lamp Voltage (VL)	Vrms	1370±7%, IL=Min 3.0 mA 2080±7%, IL=Typ 9.0 mA 2240±7%, IL=Max 10.0 mA		
2	Lamp Current (IL)	mArms	Min 3.0 Typ 9.0 Max 10.0		
3	Lamp Power (VL×IL)	W	3.0, IL= 3.0 mA 8.9, IL= 9.0 mA 9.7, IL= 10.0 mA		
4	Starting Voltage (Vs)	Vrms	0 °C	2250 Max	
			25 °C	1700 Max	
5	Operating Frequency	kHz	63 kHz		
6	Life Time	Hrs	Min. 50,000 (at 10.0mA)		
7	Discharge Stabilization Time	Sec	180		

LC320WXE

Product Specification

APPENDIX- VIII

■ Starting (Striking) Voltage measurement method

※ Measure the high voltage point of Balance Ass'y after removing all lamp.

a) CCFL Cap balance Structure

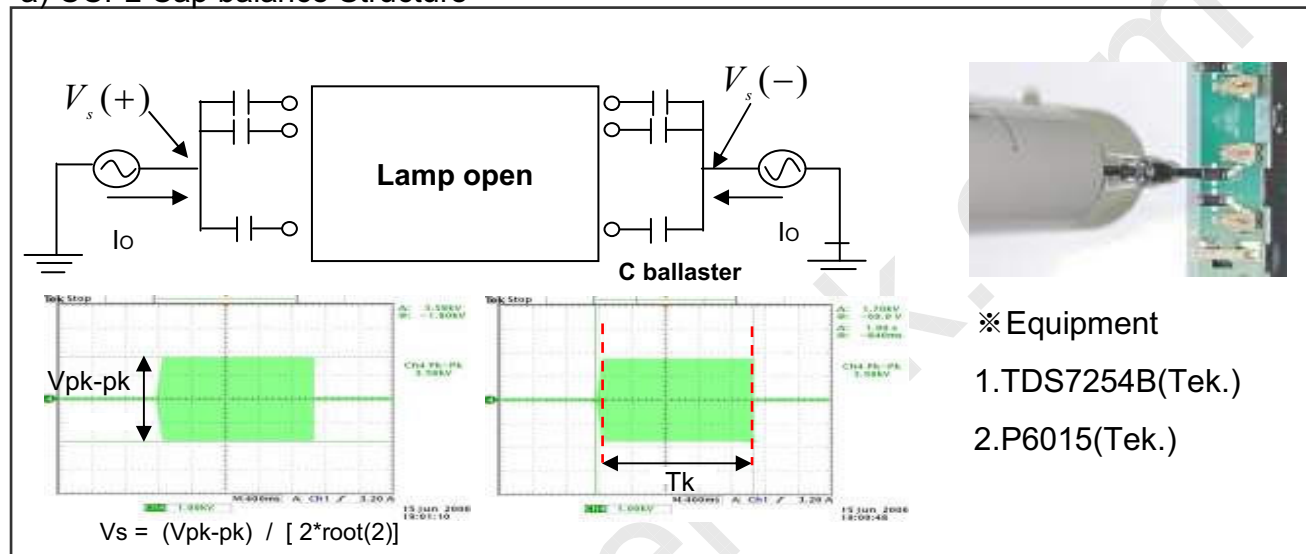


Figure 1 . CCFL Vopen

b) EEFL Structure

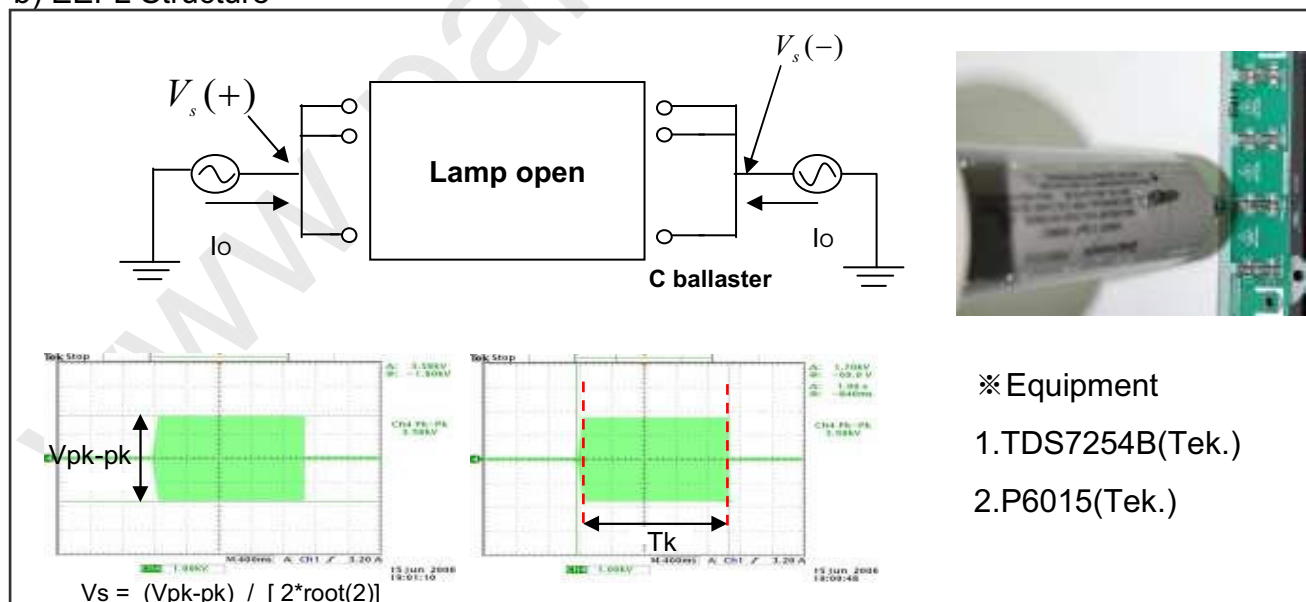


Figure 2 . EEFL Vopen